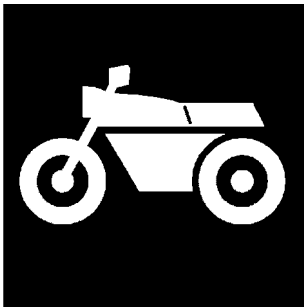




**PARTS
CATALOGUE**

WR250F (2GBH) EUROPE



NEWS No.	DATE	COMMENT
PE0-MC-180011	Mar.,09,2018	MOD:FIG.26 FRONT FORK LIST REVISION

1T2GB-300E1

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2018/03/14

WR250F
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

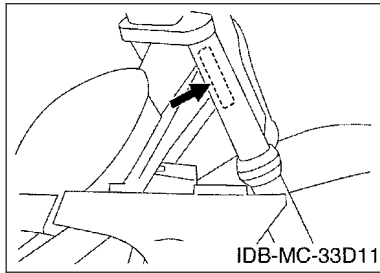
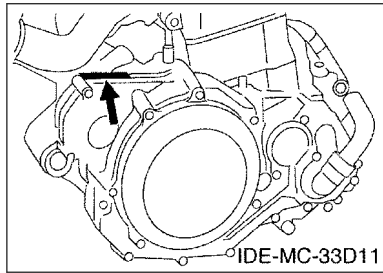
6. The asterisk (*) before a reference number indicates modified items after the first edition.

FOREWORD

7. Applicable Serial No.

Engine Serial No.

Frame Serial No.



8. Applicable Colour Code (The (*) mark shows Model colour.)

[illegible]

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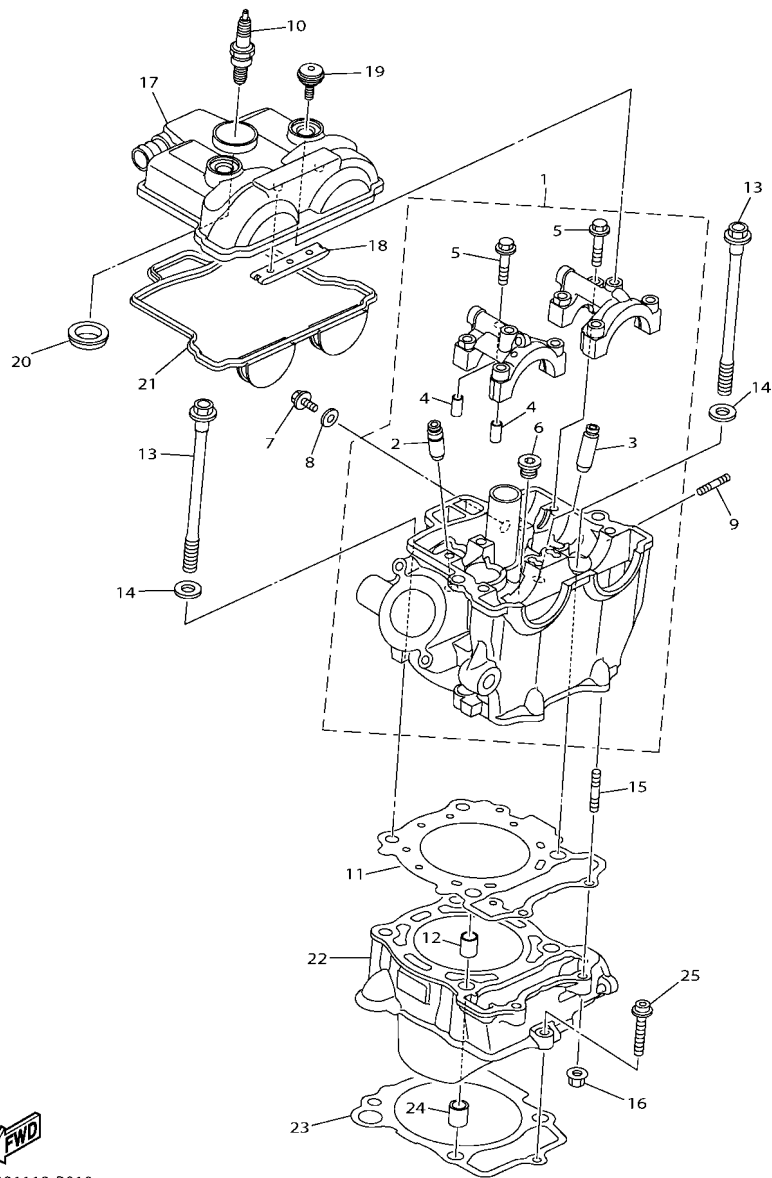
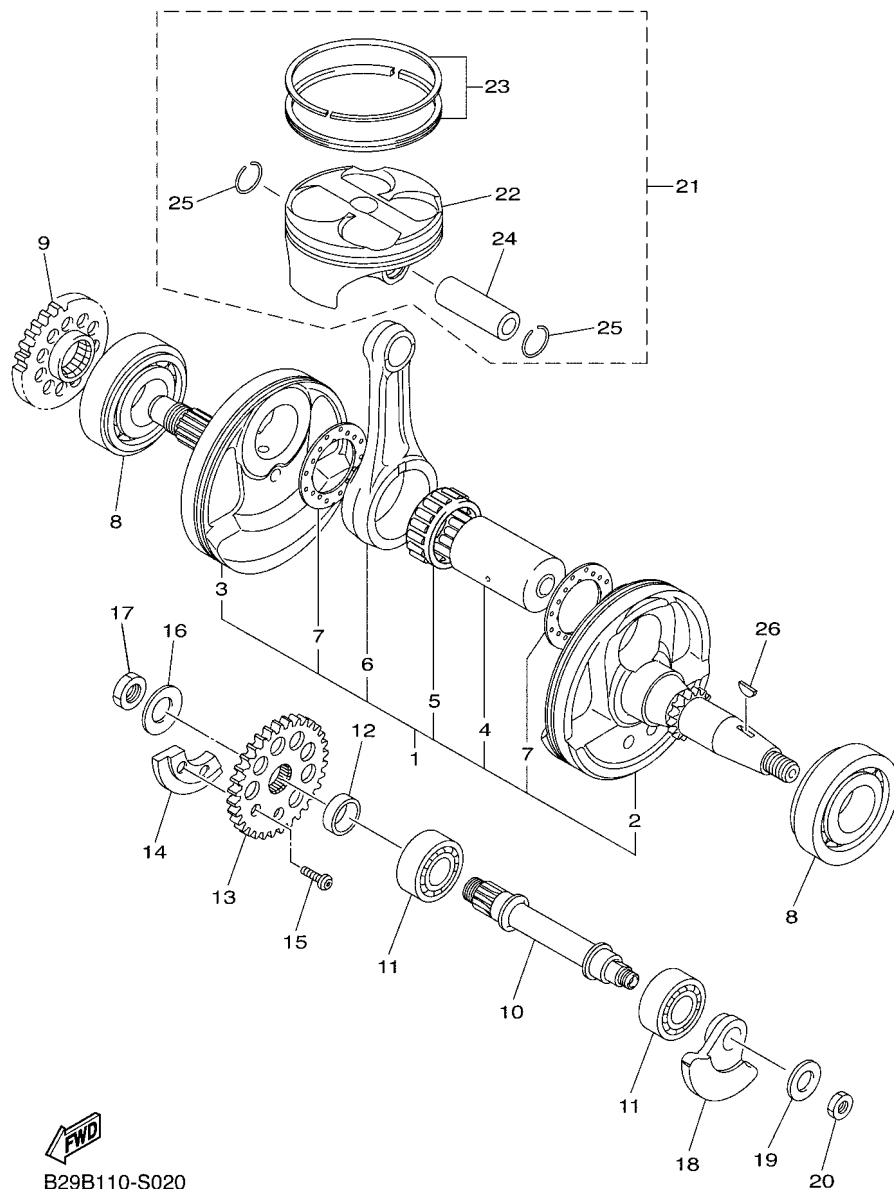


FIG. 1 CYLINDER

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
1	1SM-11101-19	CYLINDER HEAD ASSY	1					
2	5TA-11134-10	.GUIDE, VALVE 2	2					
3	3D7-11133-10	.GUIDE, VALVE 1	2					
4	91808-16023	.PIN, DOWEL	4					
5	90105-06027	.BOLT, FLANGE	8					
6	90340-12007	.PLUG, STRAIGHT SCREW	1					
7	95022-06010	BOLT, FLANGE	1					
8	90430-06014	GASKET	1					
9	95612-08620	BOLT, STUD	2					
10	94701-00434	PLUG, SPARK (NGK LMAR8G)	1					
11	1SM-11181-00	GASKET, CYLINDER HEAD 1	1					
12	93612-16254	PIN, DOWEL	2					
13	90105-09004	BOLT, FLANGE	4					
14	90201-096J9	WASHER, PLATE	4					
15	90116-06037	BOLT, STUD	2					
16	95702-06500	NUT, FLANGE	2					
17	1SM-11190-19	COVER, CYLINDER HEAD 1	1					
18	5BE-12241-00	GUIDE, STOPPER 2	1					
19	5UM-1119E-00	BOLT, COVER HEAD	2					
20	1SM-11194-00	GASKET, HEAD COVER 2	1					
21	1SM-11193-00	GASKET, HEAD COVER 1	1					
22	1SM-11311-00	CYLINDER 1	1					
23	1SM-11351-00	GASKET, CYLINDER	1					
24	93612-16254	PIN, DOWEL	2					
25	90110-06380	BOLT, HEXAGON SOCKET HEAD	1					



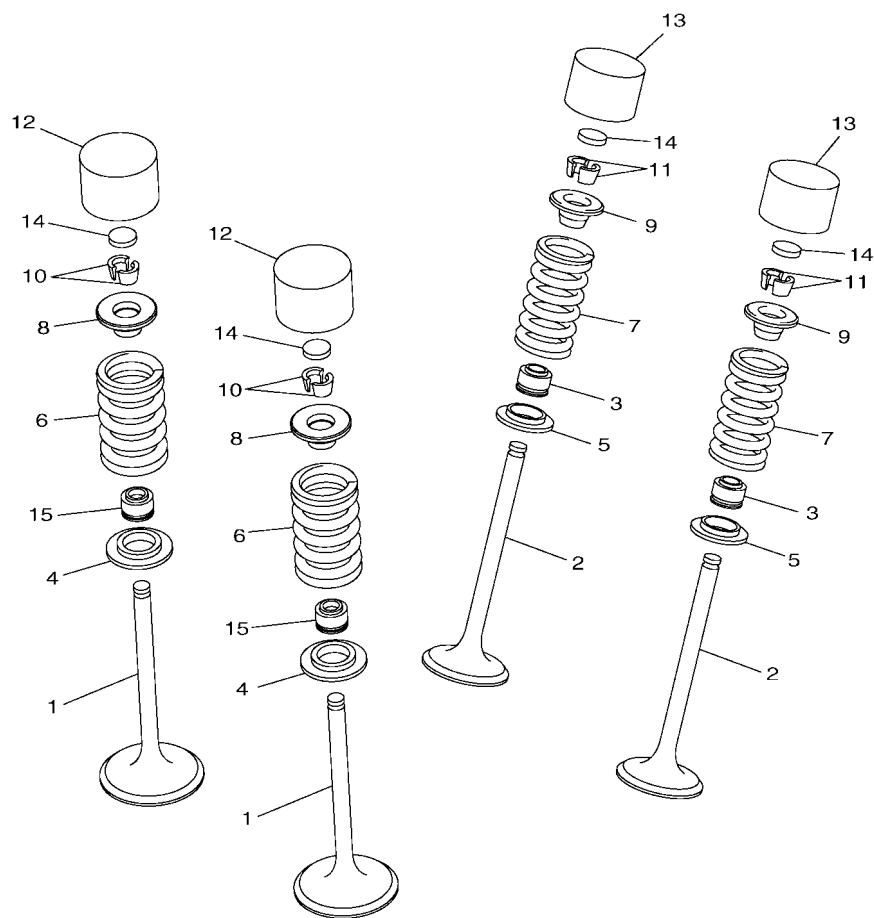
B291110-P010



B29B110-S020

FIG. 2 CRANKSHAFT & PISTON

REF. NO.	PART NO.	DESCRIPTION	2GBH				REMARKS
1	B29-11400-00	CRANKSHAFT ASSY	1				
2	B29-11412-00	.CRANK 1	1				
3	B29-11422-00	.CRANK 2	1				
4	1SM-11681-00	.PIN, CRANK 1	1				
5	93310-63097	.BEARING	1				
6	1SM-11651-20	.ROD, CONNECTING	1				
7	90209-30008	.WASHER	2				
8	93306-20648	BEARING	2				
9	1SM-11536-00	GEAR, DRIVE (30T)	1				
10	1SM-11455-10	SHAFT 1	1				
11	93306-20351	BEARING	2				
12	90387-175R2	COLLAR	1				
13	1SM-11531-00	GEAR, BALANCE WEIGHT	1				
14	1SM-11454-00	WEIGHT 1	1				
15	90149-06083	SCREW	2				
16	90208-14033	WASHER, CONICAL SPRING	1				
17	90170-14171	NUT	1				
18	1SM-11464-00	WEIGHT 2	1				
19	90208-10001	WASHER, CONICAL SPRING	1				
20	90170-10012	NUT	1				
21	1SM-116A0-10	PISTON ASSY	1				
22	1SM-11631-10	.PISTON (STD)	1				
23	1SM-11603-00	.PISTON RING SET (STD)	1				
24	1SM-11633-20	.PIN, PISTON	1				
25	93450-17129	.CIRCLIP	2				
26	90280-03006	KEY, WOODRUFF	1				



1SM1110-N030

FIG. 3 VALVE

REF. NO.	PART NO.	DESCRIPTION	2GBH				REMARKS
1	1SM-12111-10	VALVE, INTAKE	2				
2	1SM-12121-10	VALVE, EXHAUST	2				
3	4TE-12119-00	SEAL, VALVE STEM	2				
4	1SM-12116-00	SEAT, VALVE SPRING	2				
5	1SM-12126-00	SEAT, VALVE SPRING 2	2				
6	1SM-12113-10	SPRING, VALVE INNER	2				
7	1SM-12114-10	SPRING, VALVE OUTER	2				
8	1SM-12117-00	RETAINER, VALVE SPRING	2				
9	1SM-12127-00	RETAINER, VALVE SPRING	2				
10	1AA-12118-00	LOCK, VALVE SPRING RETAINER	4				
11	1WG-12118-00	LOCK, VALVE SPRING RETAINER	4				
12	5EB-12153-10	LIFTER, VALVE	2				YELLOW
13	3FV-12153-10	LIFTER, VALVE	2				YELLOW
14	3LD-12168-00	PAD, ADJUSTING (1.20)	4				UR
	3LD-12168-20	PAD, ADJUSTING (1.25)	4				UR
	3LD-12168-40	PAD, ADJUSTING (1.30)	4				UR
	3LD-12168-60	PAD, ADJUSTING (1.35)	4				UR
	3LD-12168-80	PAD, ADJUSTING (1.40)	4				UR
	3LD-12168-A0	PAD, ADJUSTING (1.45)	4				UR
	3LD-12168-F0	PAD, ADJUSTING (1.50)	4				UR
	3LD-12168-H1	PAD, ADJUSTING (1.55)	4				UR
	3LD-12168-K1	PAD, ADJUSTING (1.60)	4				UR
	3LD-12168-M1	PAD, ADJUSTING (1.65)	4				UR
	3LD-12168-R1	PAD, ADJUSTING (1.70)	4				UR
	3LD-12168-U1	PAD, ADJUSTING (1.75)	4				UR
	3LD-12168-W1	PAD, ADJUSTING (1.80)	4				UR
	3LD-12168-Y1	PAD, ADJUSTING (1.85)	4				UR

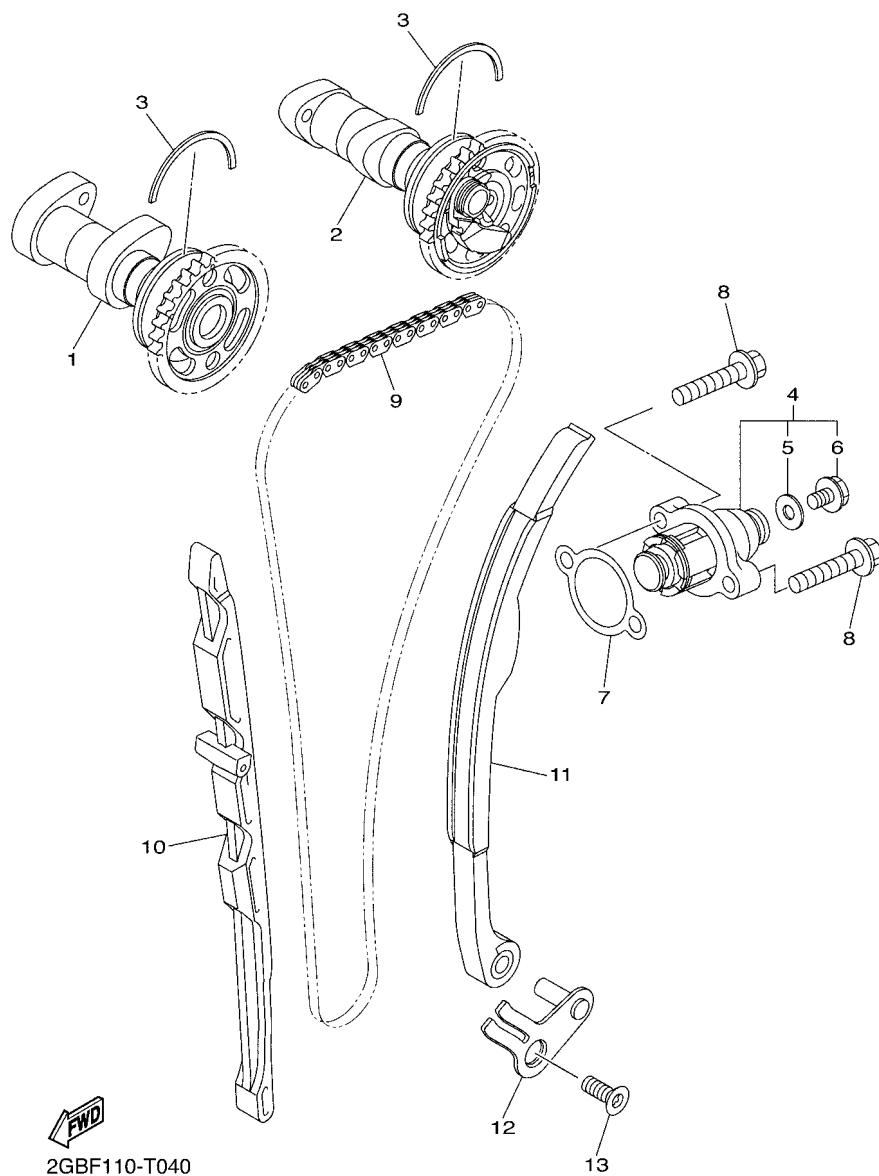
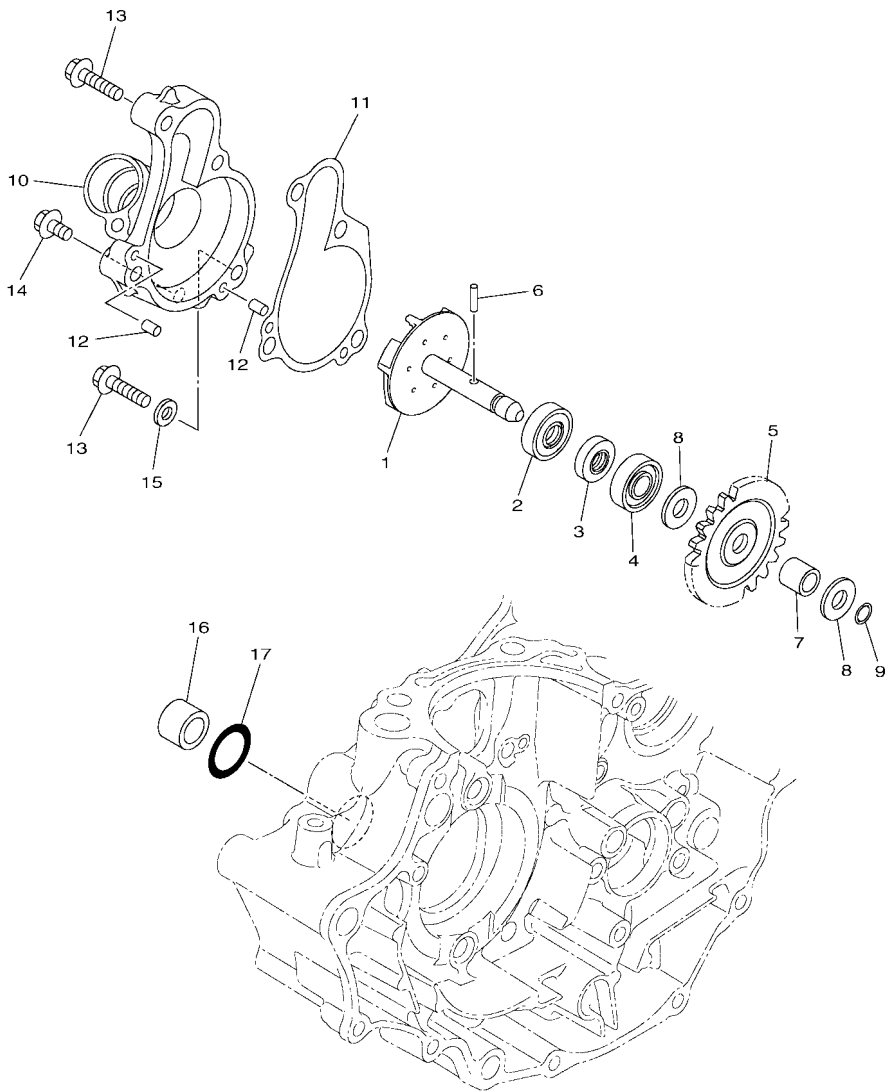


FIG. 4 CAMSHAFT & CHAIN

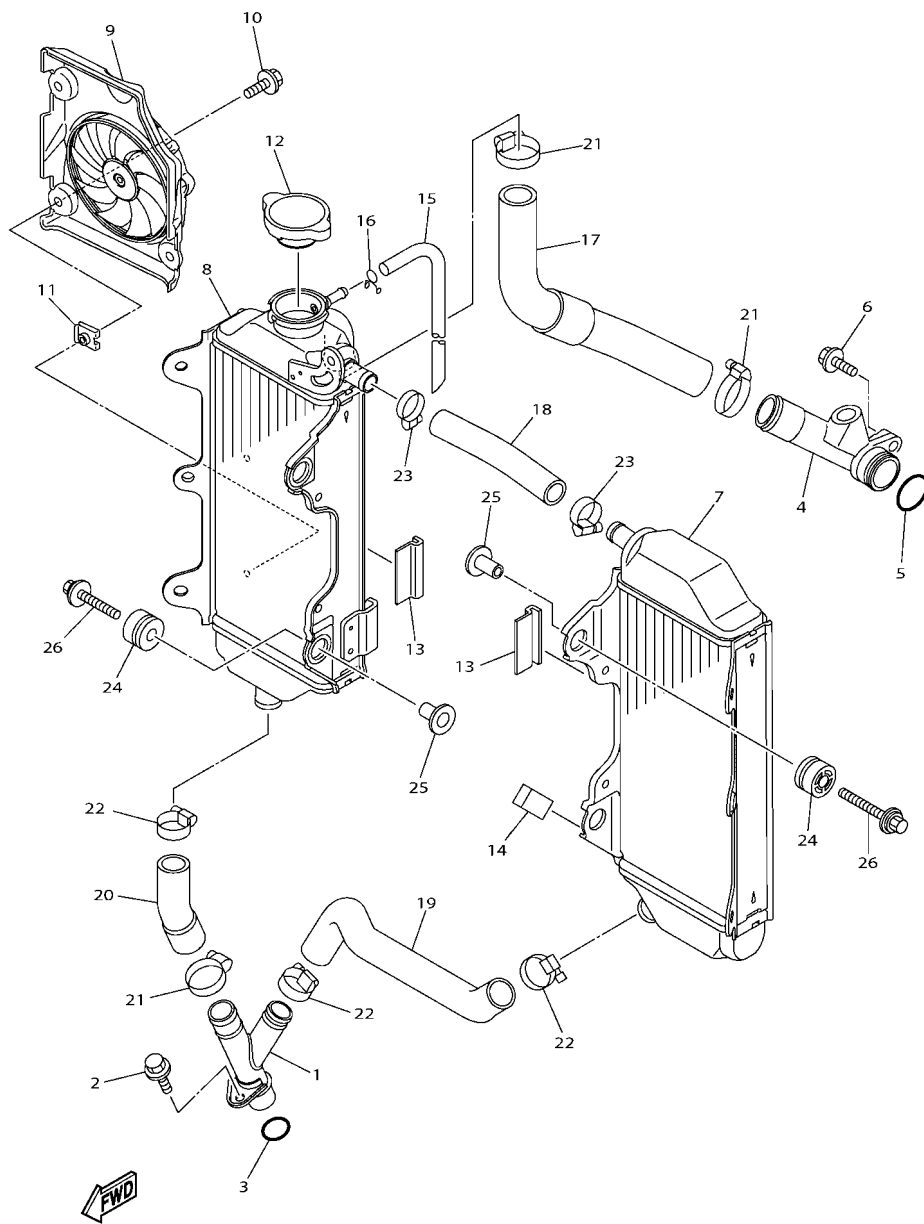
REF. NO.	PART NO.	DESCRIPTION	QTY	UNIT	REMARKS
1	B29-12170-00	CAMSHAFT ASSY 1	1		
2	B29-12180-00	CAMSHAFT ASSY 2	1		
3	93440-41178	CIRCLIP	2		
4	5TA-12210-10	TENSIONER ASSY, CAM CHAIN	1		
5	5EL-12214-00	.GASKET	1		
6	5EL-12228-00	.BOLT	1		
7	4FM-12213-00	GASKET, TENSIONER CASE	1		
8	90105-06148	BOLT, FLANGE	2		
9	94591-57114	CHAIN	1		
10	1SM-12251-00	DAMPER, CHAIN 1	1		
11	1SM-12252-10	DAMPER, CHAIN 2	1		
12	1SL-12233-00	PLATE, GUIDE STOPPER 1	1		
13	90151-06024	SCREW, COUNTERSUNK	1		



1SM1110-N050

FIG. 5 WATER PUMP

REF. NO.	PART NO.	DESCRIPTION	2GBH				REMARKS
1	1SM-12450-01	IMPELLER SHAFT ASSY	1				KOYO
2	93102-08004	OIL SEAL	1				
3	93102-08307	OIL SEAL	1				
4	93300-60801	BEARING	1				
5	1SM-12453-10	GEAR	1				
6	93603-12007	PIN, DOWEL	1				
7	90387-08032	COLLAR	1				
8	90201-08512	WASHER, PLATE	2				
9	93440-07182	CIRCLIP	1				
10	33D-12422-00	COVER, HOUSING	1				
11	33D-12427-00	GASKET, HOUSING COVER 1	1				
12	93604-10011	PIN, DOWEL	2				
13	95022-06025	BOLT, FLANGE	4				
14	95022-06010	BOLT, FLANGE	1				
15	90430-06014	GASKET	1				
16	5NL-12564-00	PIPE, WATER	1				
17	93210-16716	O-RING	1				



2GB1110-P060

FIG. 6 RADIATOR & HOSE

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
1	1SL-12482-00	PIPE 2	1					
2	95022-06012	BOLT, FLANGE	1					
3	93210-16500	O-RING	1					
4	1SM-12446-00	JOINT	1					
5	93210-16275	O-RING	1					
6	95022-06020	BOLT, FLANGE	1					
7	1SL-1240A-00	RADIATOR ASSY	1					
8	2GB-12461-00	RADIATOR COMP	1					
9	2GB-12405-00	BLOWER ASSY	1					
10	2GB-12615-00	BOLT	3					
11	5SL-12671-00	NUT 1	3					
12	5SL-12462-00	CAP, RADIATOR	1					
13	33D-12465-00	DAMPER, RADIATOR	2					
14	5YT-24665-00	DAMPER	1					
15	91A20-05065	TUBE, FLEXIBLE VINYL	1					
16	90467-090A2	CLIP	1					
17	2GB-12576-00	HOSE 1	1					
18	1SL-12577-00	HOSE 2	1					
19	2GB-12578-01	HOSE 3	1					
20	2GB-12579-00	HOSE 4	1					
21	90450-28001	HOSE CLAMP ASSY	3					
22	90450-25001	HOSE CLAMP ASSY	3					
23	90450-22001	HOSE CLAMP ASSY	2					
24	90480-15012	GROMMET	4					
25	90387-06065	COLLAR	4					
26	90119-06262	BOLT, WITH WASHER	4					



FIG. 7 OIL PUMP

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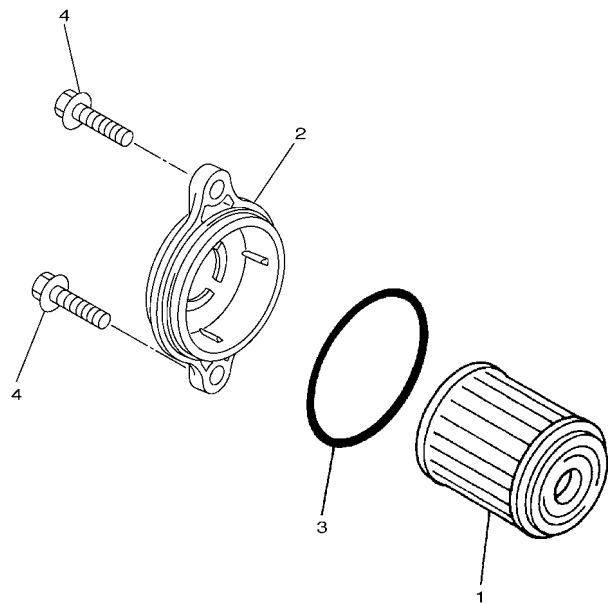


FIG. 8 OIL CLEANER

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
1	5D3-13440-02	ELEMENT ASSY, OIL CLEANER	1					
2	1SL-13447-00	COVER, OIL ELEMENT	1					
3	93210-45708	O-RING	1					
4	95022-06016	BOLT, FLANGE	2					

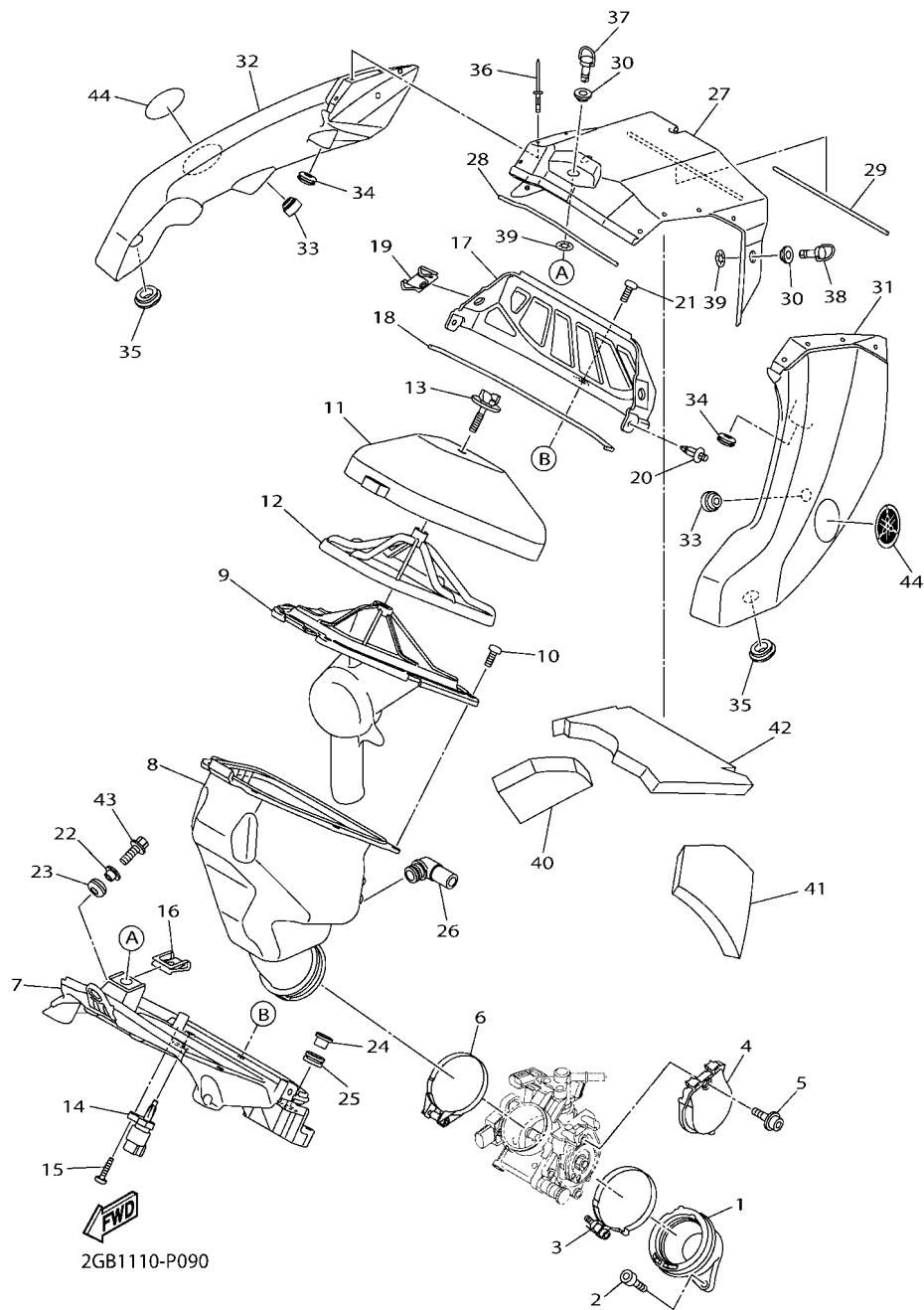


FIG. 9 INTAKE

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
1	1SM-13597-10	JOINT, CARBURETOR 3	1					
2	91312-06020	BOLT, HEXAGON SOCKET HEAD	2					
3	90450-60004	HOSE CLAMP ASSY	1					
4	1SL-14293-00	COVER 1	1					
5	90110-05066	BOLT, HEXAGON SOCKET HEAD	1					
6	90450-58007	HOSE CLAMP ASSY	1					
7	1SL-14411-00	CASE, AIR CLEANER 1	1					
8	B29-14453-00	JOINT, AIR CLEANER 1	1					
9	2GB-14459-00	HOLDER, GUIDE	1					
10	98502-05014	SCREW, PAN HEAD	8					
11	1SL-14451-00	ELEMENT, AIR CLEANER	1					
12	1SL-14458-00	GUIDE	1					
13	1SL-14428-00	BOLT	1					
14	8FP-85886-00	SENSOR, AIR TEMPERATURE	1					
15	97702-50520	SCREW, TAPPING	1					
16	4XV-2177L-01	PLATE, SPRING	1					
17	1SL-14422-00	CAP, CLEANER CASE 2	1					
18	1SL-14462-00	SEAL	1					
19	4XV-2177L-01	PLATE, SPRING	2					
20	90269-06008	RIVET	2					
21	98502-05014	SCREW, PAN HEAD	1					
22	90387-087L0	COLLAR	1					
23	90480-12237	GROMMET	1					
24	1SL-14442-00	SPACER	2					
25	90480-01027	GROMMET	2					
26	5TJ-14419-00	PIPE	1					
27	1SL-14412-01	CAP, CLEANER CASE 1	1					

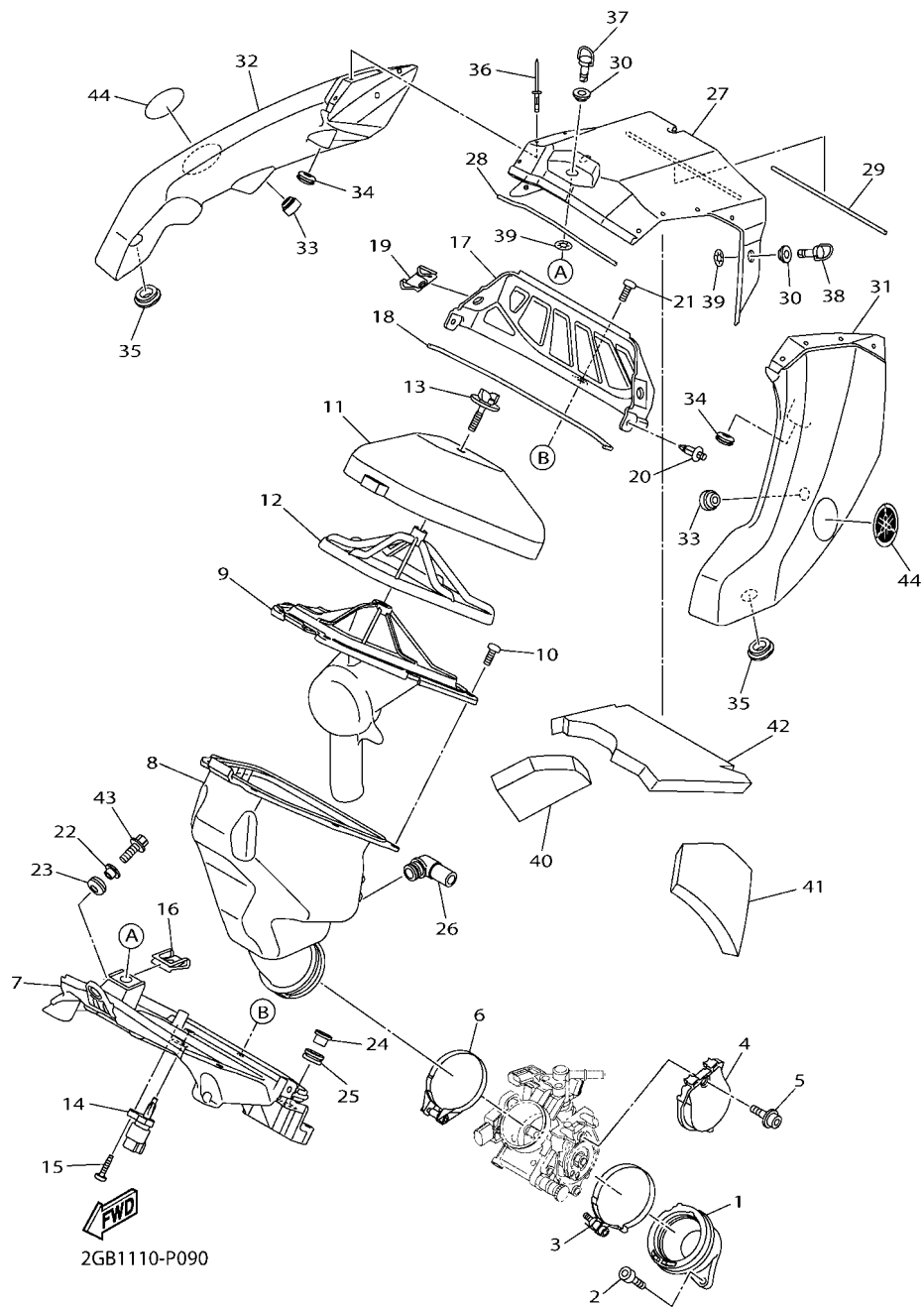


FIG. 9 INTAKE

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
28	1SL-14452-00	SEAL	1					
29	1SL-14457-00	SEAL	1					
30	90387-07045	COLLAR	3					
31	1SL-14437-01	DUCT	1					
32	1SL-1443A-01	DUCT	1					
33	90480-11298	GROMMET	2					
34	90480-12237	GROMMET	2					
35	90480-01558	GROMMET	2					
36	90267-41004	RIVET, BLIND	12					
37	3FV-28386-00	HEAD	1					
38	1SL-28386-00	HEAD	2					
39	5TJ-21757-00	WASHER, SPECIAL 1	5					
40	2GB-14425-00	DAMPER 1	1					
41	2GB-14426-00	DAMPER 2	1					
42	2GB-1442G-00	DAMPER 3	1					
43	90105-06203	BOLT, FLANGE	3					
44	1SL-2175C-00	TUNING FORK MARK	2					

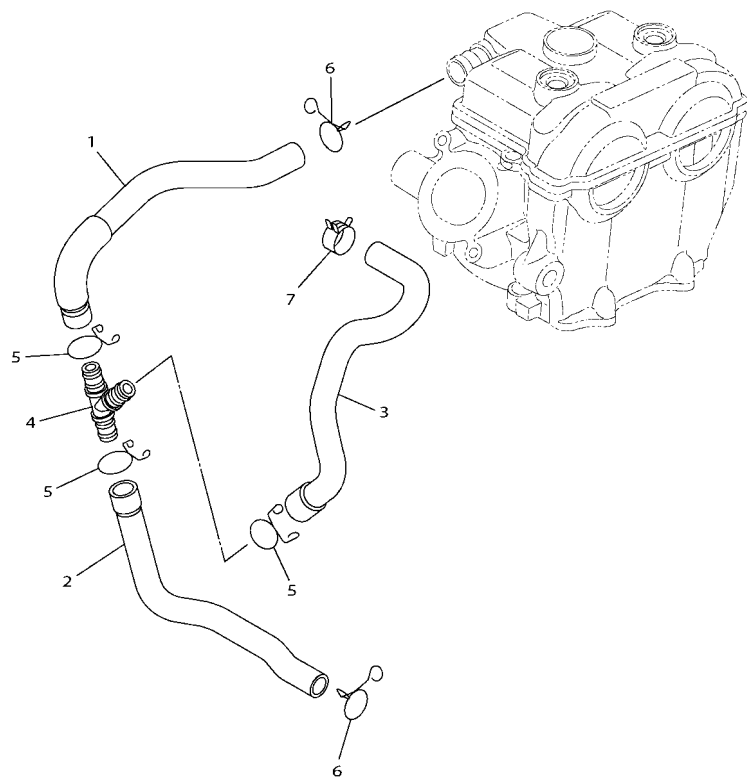


FIG. 11 AIR INDUCTION SYSTEM

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
1	2GB-11166-00	PIPE, BREATHER 1	1					
2	2GB-11167-00	PIPE, BREATHER 2	1					
3	2GB-11126-00	PIPE, BREATHER 3	1					
4	90413-14001	WAY 3	1					
5	90467-160A4	CLIP	3					
6	90467-140A4	CLIP	2					
7	90468-08104	CLIP	1					

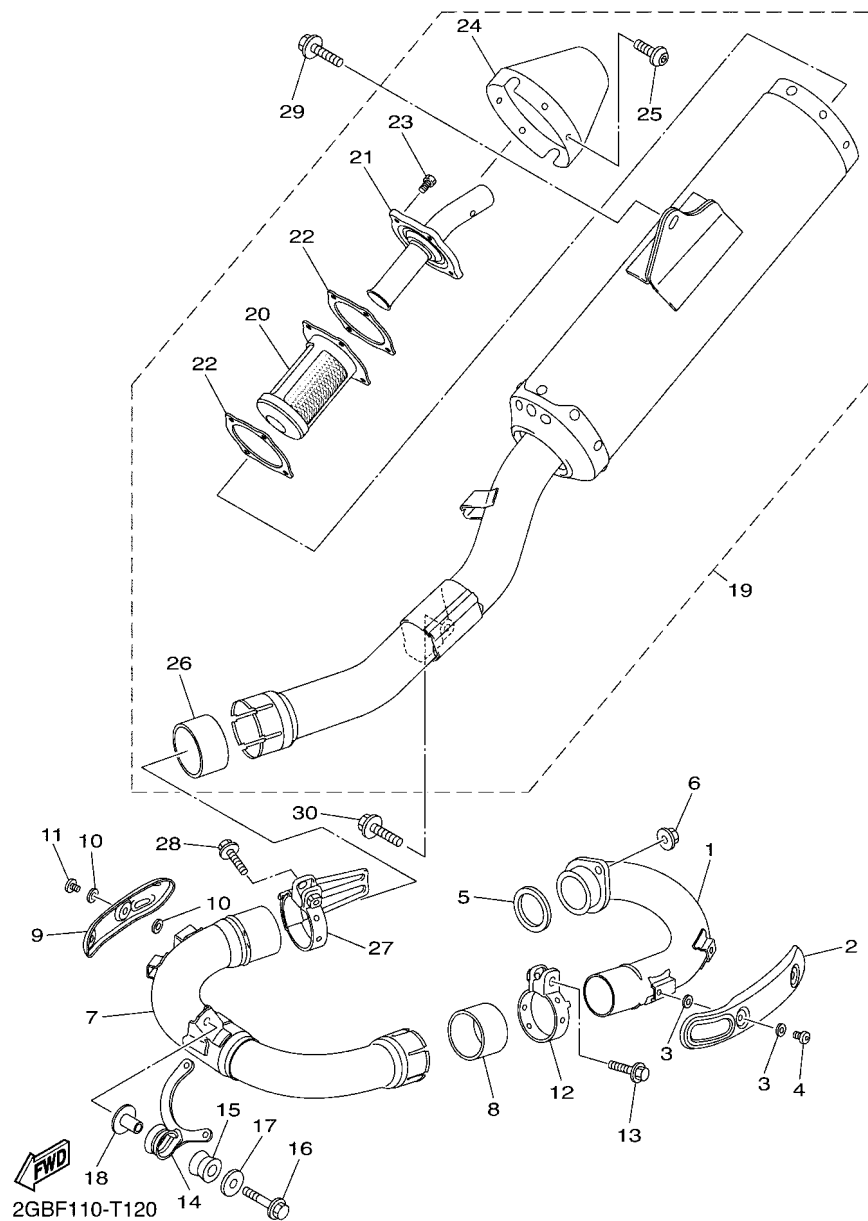


FIG. 12 EXHAUST

REF. NO.	PART NO.	DESCRIPTION	2GBH				REMARKS
1	1SM-14611-00	PIPE, EXHAUST 1	1				
2	1SL-14628-00	PROTECTOR, EXHAUST PIPE	1				
3	90201-05017	WASHER, PLATE	4				
4	98980-06008	SCREW, BIND	2				
5	5NL-14613-00	GASKET, EXHAUST PIPE	1				
6	95702-08500	NUT, FLANGE	2				
7	1SM-14621-E0	PIPE, EXHAUST 2	1				
8	5PX-14755-00	GASKET, SILENCER	1				
9	1SL-1463B-00	PROTECTOR, EXHAUST PIPE 2	1				
10	90201-05017	WASHER, PLATE	4				
11	98980-06008	SCREW, BIND	2				
12	1SM-14788-00	BAND, SILENCER	1				
13	95024-08040	BOLT, FLG.(SMALL HEAD)	1				
14	1SM-14639-00	STAY, EXHAUST PIPE 1	1				
15	5VY-14747-00	DAMPER, MUFFLER	1				
16	90105-08137	BOLT, FLANGE	1				
17	90201-08061	WASHER, PLATE	1				
18	90387-08081	COLLAR	1				
19	2GB-14701-00	MUFFLER COMP.	1				
20	5TJ-14780-00	.SPARK ARRESTER ASSY	1				
21	5TJ-14784-00	.PIPE, TAIL	1				
22	5TJ-14623-00	.GASKET, EXHAUST PIPE	2				
23	90110-05041	.BOLT, HEXAGON SOCKET HEAD	4				
24	5TJ-14799-00	.CAP	1				
25	92012-05008	.BOLT, BUTTON HEAD	6				
26	1SL-14714-00	.GASKET, MUFFLER	1				
27	B29-14715-00	BAND, MUFFLER	1				

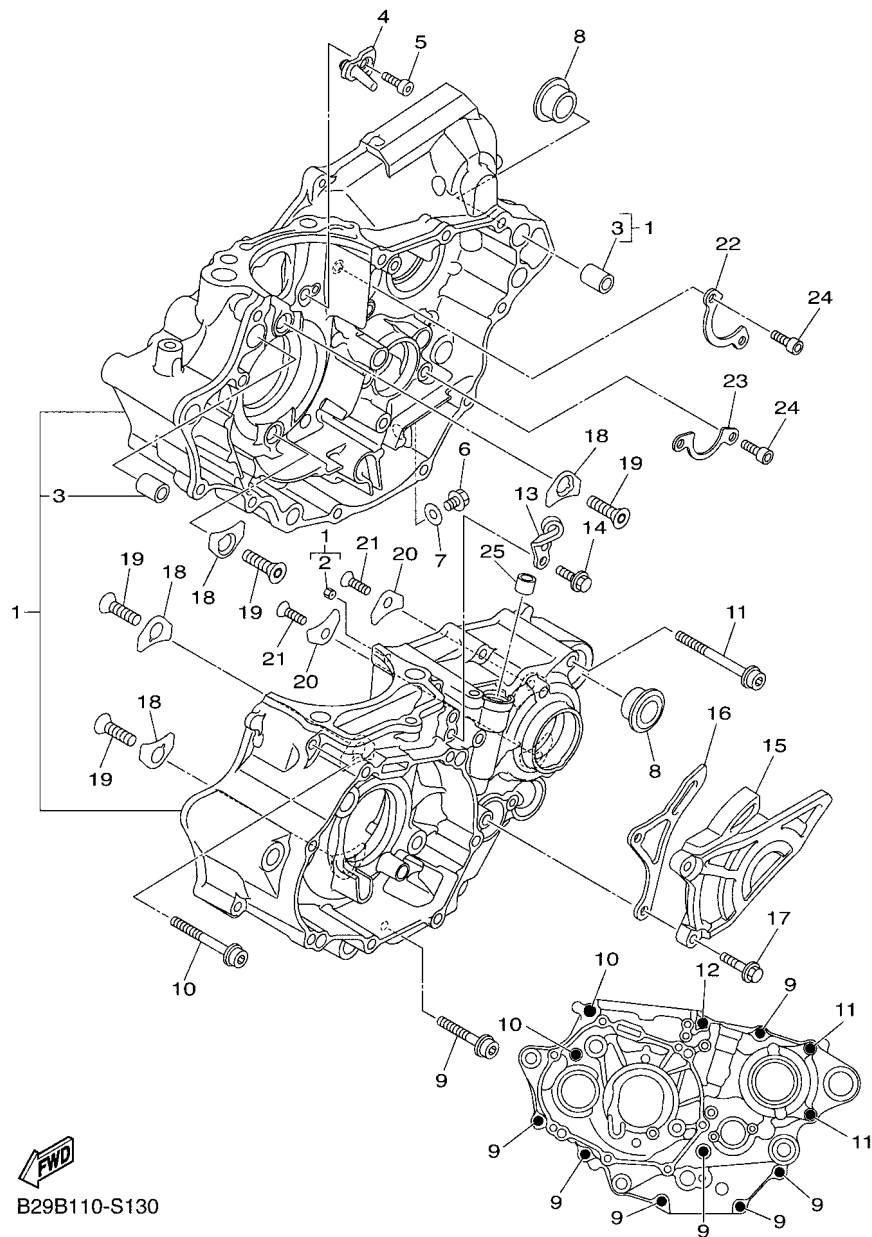


FIG. 13 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
1	1SM-15100-29	CRANKCASE ASSY	1					
2	1SM-15138-00	.NOZZLE 1	1					
3	99530-14016	.PIN, DOWEL	2					
4	1SM-15155-10	NOZZLE 3	1					
5	90110-05032	BOLT, HEXAGON SOCKET HEAD	1					
6	95022-10016	BOLT, FLANGE	1					
7	90430-10188	GASKET	1					
8	90387-17015	COLLAR	2					
9	90110-06391	BOLT, HEXAGON SOCKET HEAD	7					
10	90110-06363	BOLT, HEXAGON SOCKET HEAD	2					
11	90110-06392	BOLT, HEXAGON SOCKET HEAD	2					
12	91317-06075	BOLT,HEX.SOCKET HEAD	1					
13	1SL-15441-00	HOLDER, CLUTCH CABLE	1					
14	90105-06099	BOLT, FLANGE	2					
15	1SL-15421-00	COVER, CRANKCASE 2	1					
16	1SL-17466-00	GUIDE, CHAIN	1					
17	90105-06189	BOLT, FLANGE	2					
18	18P-15383-00	PLATE, BEARING COVER	4					
19	90151-08007	SCREW, COUNTERSUNK	4					
20	4JT-15381-01	PLATE, BEARING COVER	2					
21	90151-06053	SCREW, COUNTERSUNK	2					
22	1SM-15388-00	PLATE, BEARING COVER	1					
23	1SL-18562-00	PLATE, STOPPER 2	1					
24	90110-06182	BOLT, HEXAGON SOCKET HEAD	4					
25	90384-06003	BUSH, BIMETAL FORMED	1					

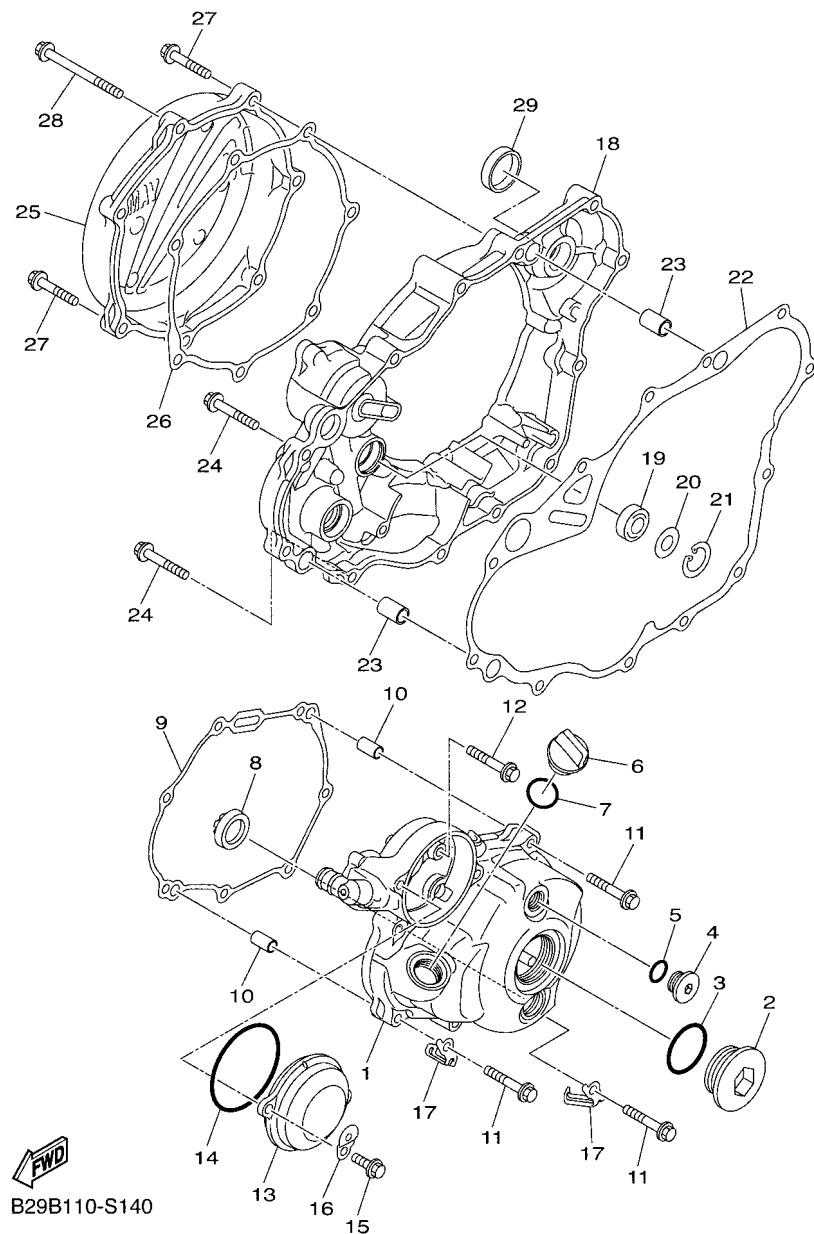


FIG. 14 CRANKCASE COVER 1

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
1	2GB-15411-10	COVER, CRANKCASE 1	1					
2	90340-36006	PLUG, STRAIGHT SCREW	1					
3	93210-357A3	O-RING	1					
4	90340-14020	PLUG, STRAIGHT SCREW	1					
5	93210-14369	O-RING	1					
6	3Y1-15363-10	PLUG, OIL	1					
7	93210-19123	O-RING	1					
8	3Y6-15361-00	GAUGE, LEVEL	1					
9	1SM-15451-00	GASKET, CRANKCASE COVER 1	1					
10	99530-08016	PIN, DOWEL	2					
11	95022-06030	BOLT, FLANGE	6					
12	95022-06020	BOLT, FLANGE	1					
13	5TJ-1549B-40	COVER ASSY 2	1					
14	93210-58346	O-RING	1					
15	95022-06014	BOLT, FLANGE	2					
16	2GB-15199-00	BRACKET	1					
17	90465-08062	CLAMP	2					
18	1SM-15431-00	COVER, CRANKCASE 3	1					
19	93101-14164	OIL SEAL	1					
20	90201-15701	WASHER, PLATE (T=1.0)	1					
21	99009-22500	CIRCLIP	1					
22	1SM-15462-00	GASKET, CRANKCASE COVER 3	1					
23	99530-12016	PIN, DOWEL	2					
24	90105-06102	BOLT, FLANGE	11					
25	1SM-15415-10	COVER, 1	1					
26	1SM-15453-00	GASKET	1					
27	95022-06025	BOLT, FLANGE	6					

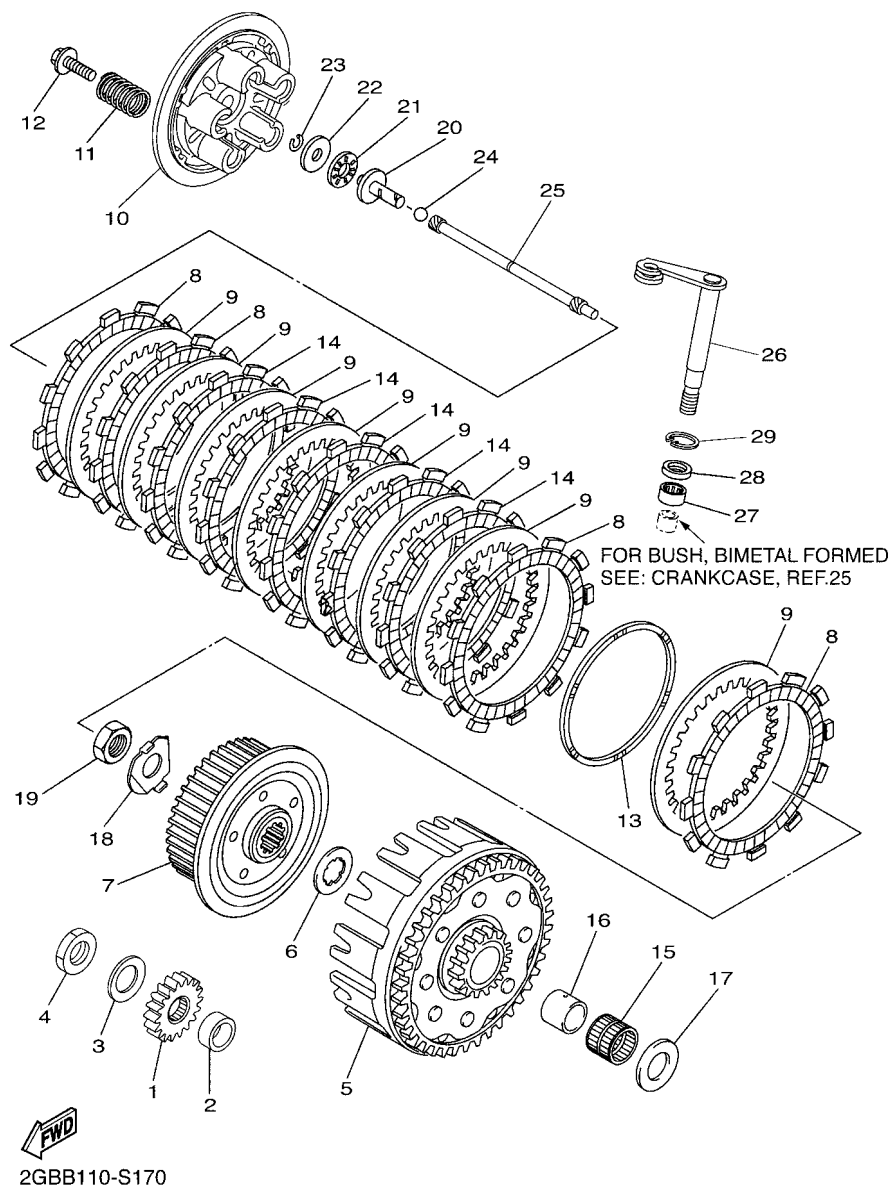


FIG. 16 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
1	1SM-16111-10	GEAR, PRIMARY DRIVE	1					
2	90387-19008	COLLAR	1					
3	90208-16019	WASHER, CONICAL SPRING	1					
4	90170-16003	NUT	1					
5	1SM-16150-00	PRIMARY DRIVEN GEAR COMP.	1					
6	1SM-16154-00	PLATE, THRUST 1	1					
7	2GB-16371-00	BOSS, CLUTCH	1					
8	5XC-16321-00	PLATE, FRICTION	4					
9	5NL-16325-00	PLATE, CLUTCH 2	8					
10	1SM-16351-00	PLATE, PRESSURE 1	1					
11	90501-220A4	SPRING, COMPRESSION	5					
12	90159-06029	SCREW, WITH WASHER	5					
13	1SM-16383-00	SPRING.,CUSHION	1					
14	2GB-16321-00	PLATE, FRICTION	5					
15	93310-225N0	BEARING	1					
16	1SM-16181-00	SPACER 1	1					
17	90201-20611	WASHER, PLATE	1					
18	90215-16289	WASHER, LOCK	1					
19	90170-16326	NUT	1					
20	1SM-16356-00	ROD, PUSH 1	1					
21	93340-21008	BEARING	1					
22	90201-080H1	WASHER, PLATE	1					
23	93440-07182	CIRCLIP	1					
24	93511-32027	BALL	1					
25	1SM-16357-00	ROD, PUSH 2	1					
26	B29-16381-00	PUSH LEVER COMP.	1					
27	93317-11096	BEARING	1					

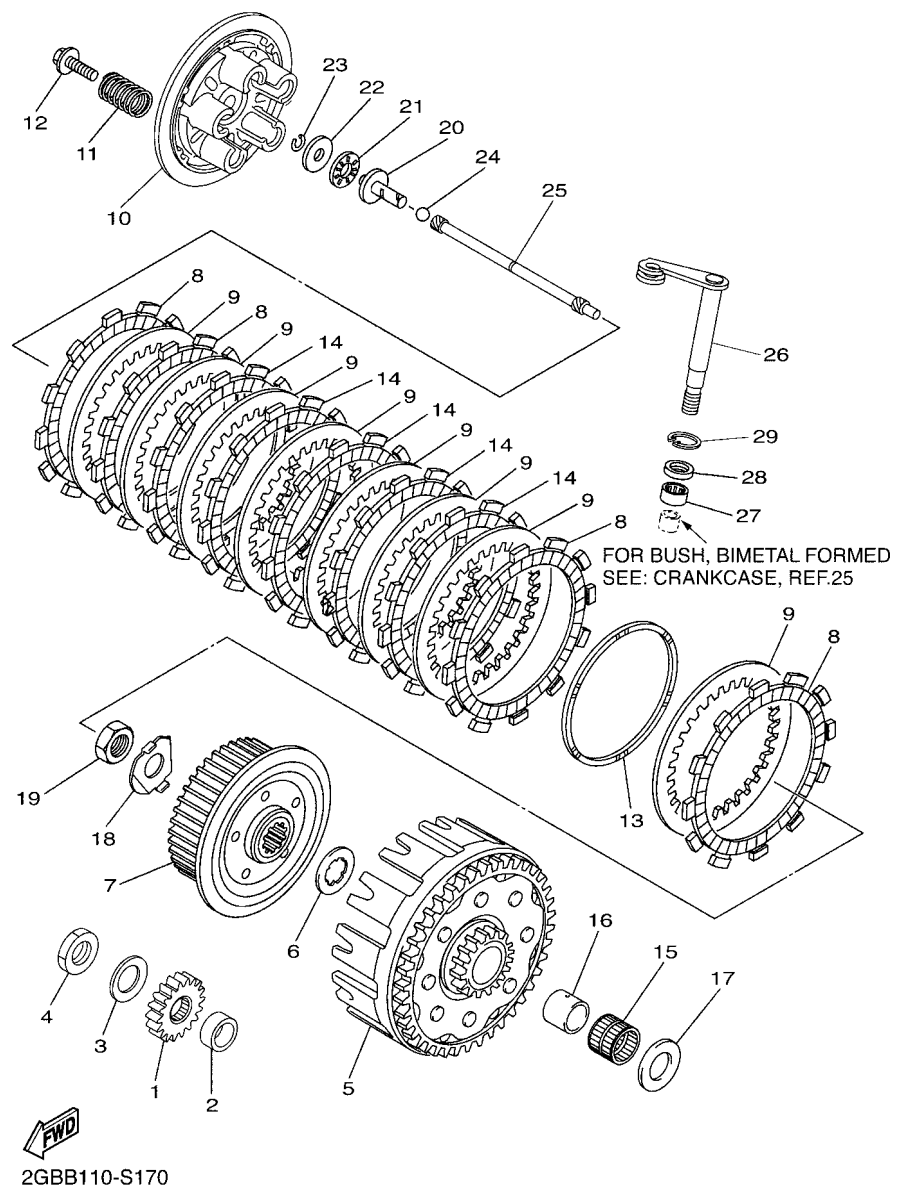


FIG. 16 CLUTCH

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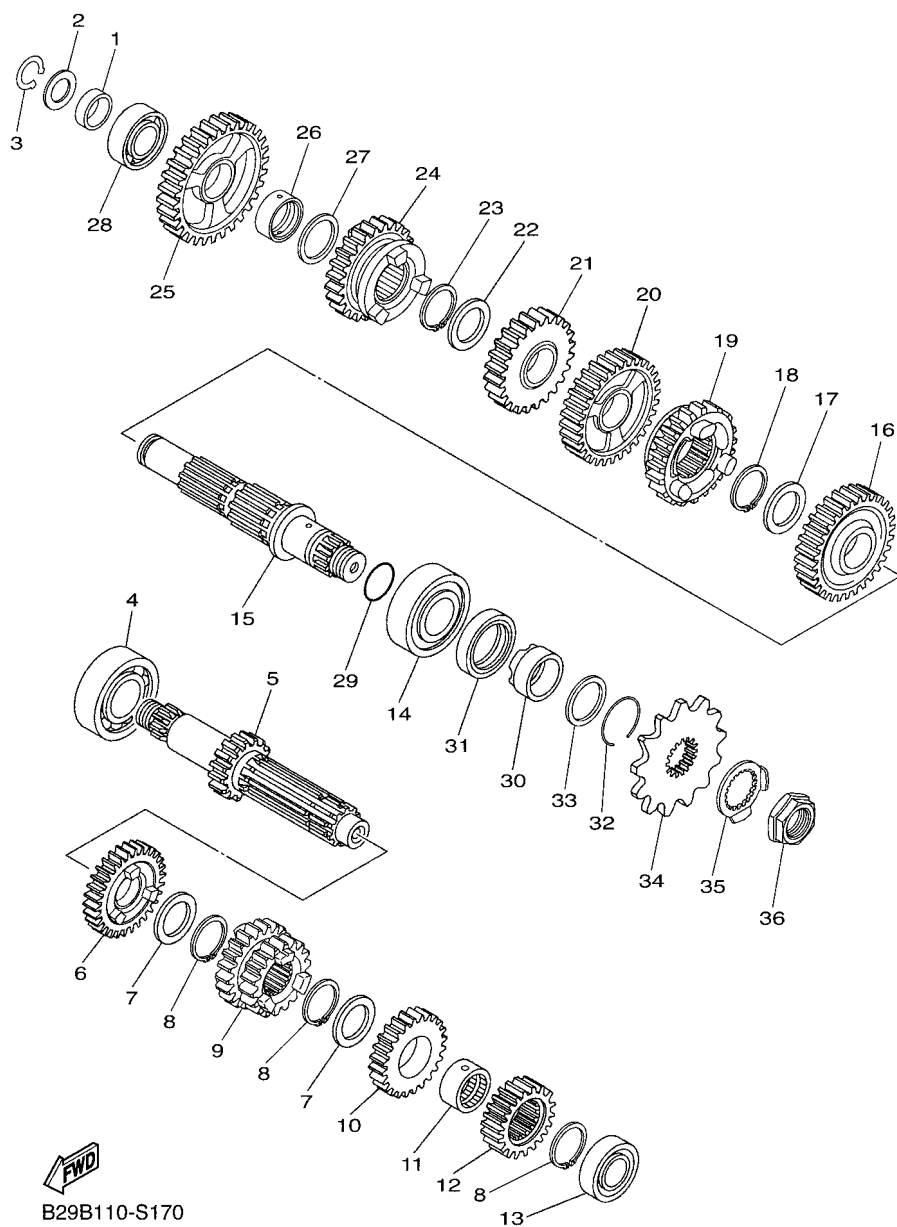


FIG. 17 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
1	90387-175R2	COLLAR	1					
2	90201-177G4	WASHER, PLATE	1					
3	99009-17400	CIRCLIP	1					
4	93306-00426	BEARING	1					
5	2GB-17411-00	AXLE, MAIN	1					
6	2GB-17161-00	GEAR, 6TH PINION (27T)	1					
7	90209-20008	WASHER	2					
8	93410-22039	CIRCLIP	3					
9	B29-17131-00	GEAR, 3RD PINION (18T/21T)	1					
10	2GB-17151-00	GEAR, 5TH PINION (23T)	1					
11	90387-20006	COLLAR	1					
12	B29-17121-00	GEAR, 2ND PINION (16T)	1					
13	93306-20336	BEARING	1					
14	93306-27209	BEARING	1					
15	2GB-1742A-00	DRIVE AXLE ASSY.,2	1					
16	B29-17221-00	GEAR, 2ND WHEEL (29T)	1					
17	90209-23012	WASHER	1					
18	93410-26067	CIRCLIP	1					
19	2GB-17251-00	GEAR, 5TH WHEEL (22T)	1					
20	B29-17231-00	GEAR, 3RD WHEEL (26T)	1					
21	B29-17241-00	GEAR, 4TH WHEEL (24T)	1					
22	90209-20008	WASHER	1					
23	93410-22039	CIRCLIP	1					
24	2GB-17261-00	GEAR, 6TH WHEEL (22T)	1					
25	2GB-17211-00	GEAR, 1ST WHEEL (31T)	1					
26	90387-17012	COLLAR	1					
27	90201-177G4	WASHER, PLATE	1					



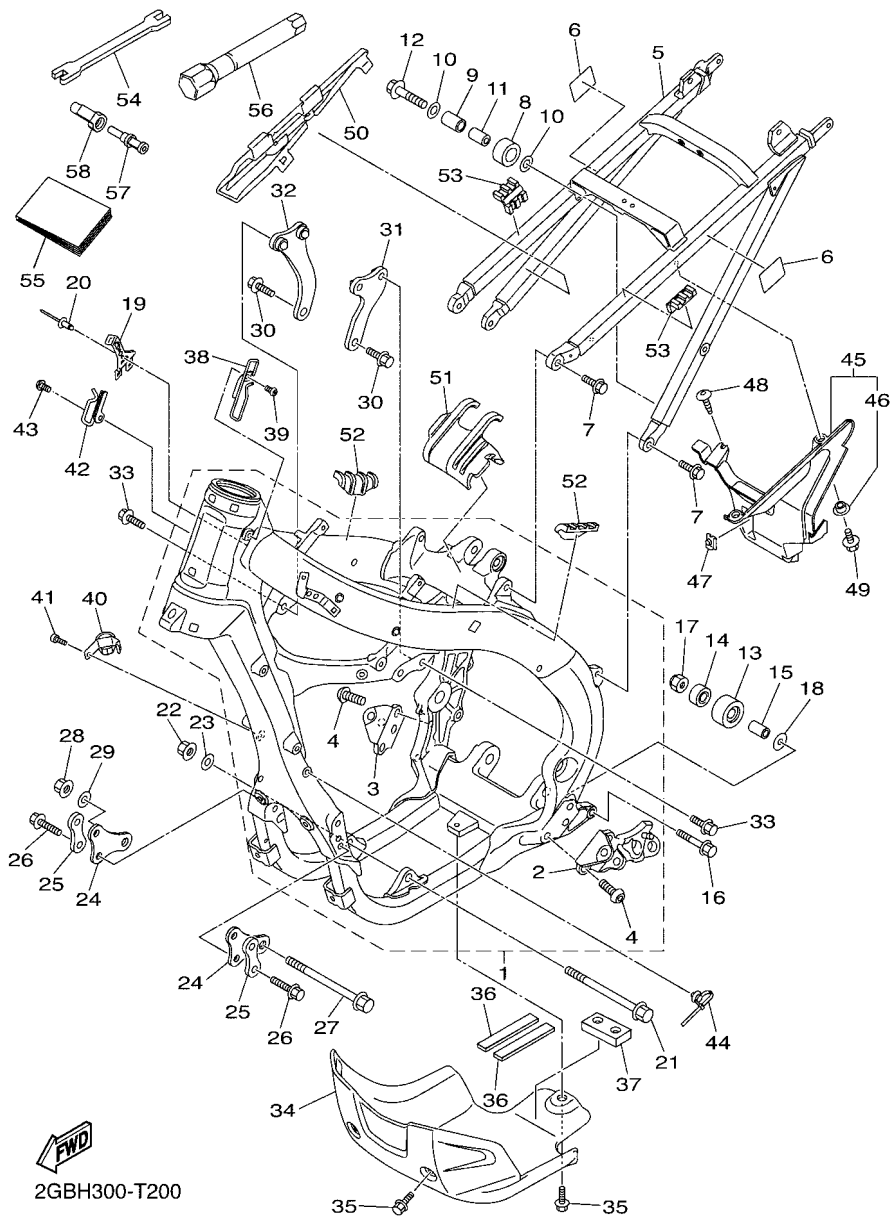


FIG. 20 FRAME

REF. NO.	PART NO.	DESCRIPTION	2GBH				REMARKS
1	2GC-21101-01	FRONT FRAME COMP.	1				
2	2GB-21447-00	.BRACKET, FOOTREST	1				
3	17D-21448-00	.BRACKET, FOOTREST	1				
4	90149-10031	.SCREW	4				
5	1SL-21190-10	REAR FRAME COMP.	1				
6	33D-23472-00	PROTECTOR	2				
7	90105-08230	BOLT, FLANGE	4				
8	30X-22178-00	TENSIONER	1				
9	4V4-22184-00	BUSH	1				
10	90201-08045	WASHER, PLATE	2				
11	90387-08041	COLLAR	1				
12	95022-08040	BOLT, FLANGE	1				
13	3JD-22178-20	TENSIONER	1				
14	93300-60839	BEARING	1				
15	90387-086N4	COLLAR	1				
16	90105-08133	BOLT, FLANGE	1				
17	90185-08009	NUT, SELF-LOCKING	1				
18	90201-08043	WASHER, PLATE	1				
19	2GB-21149-00	BRACKET, BATTERY BOX	1				
20	90267-32146	RIVET, BLIND	2				
21	90105-10176	BOLT, FLANGE	1				
22	90179-10658	NUT	1				
23	90201-10045	WASHER, PLATE	1				
24	2GB-21417-10	BRACKET, FRONT LOWER 1	2				
25	2GB-21418-10	BRACKET, FRONT LOWER 2	2				
26	90105-08143	BOLT, FLANGE	4				
27	90105-10448	BOLT, FLANGE	1				

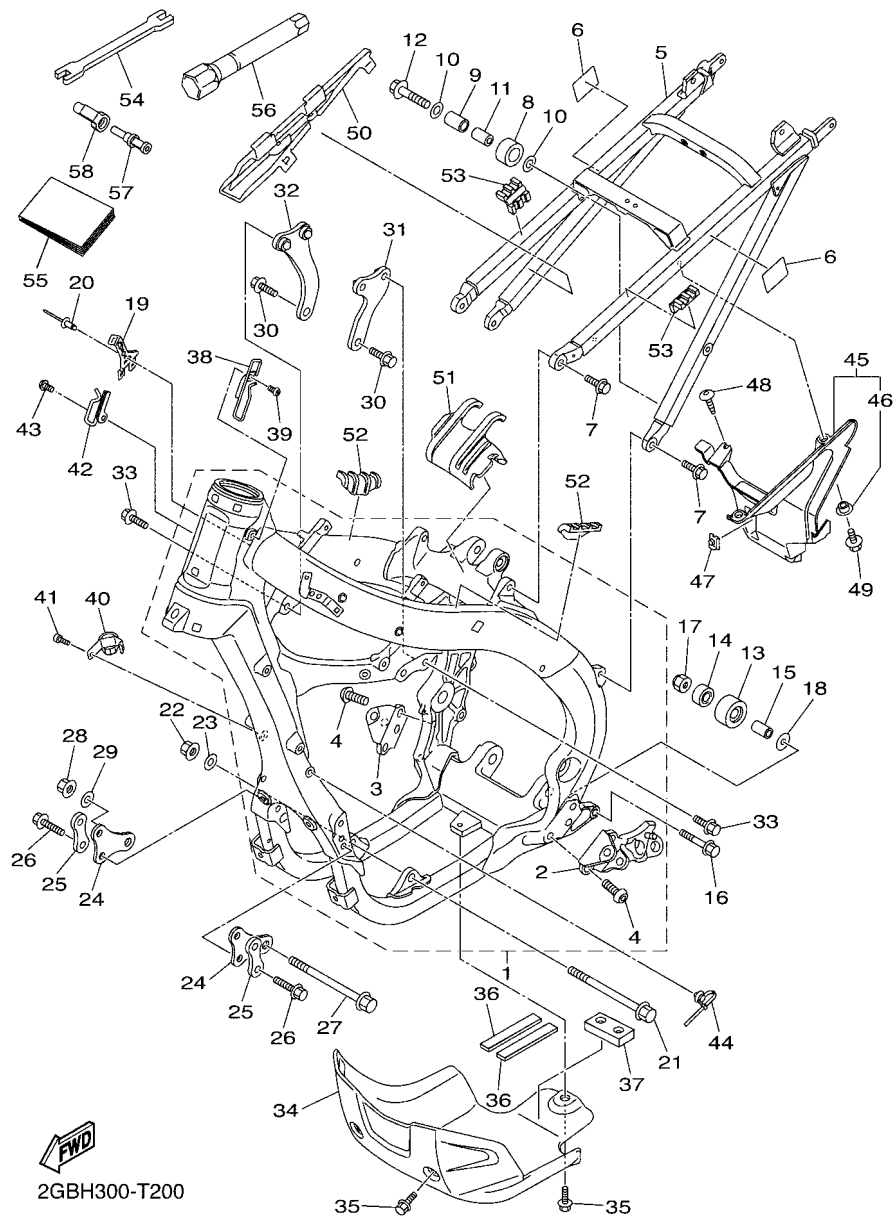
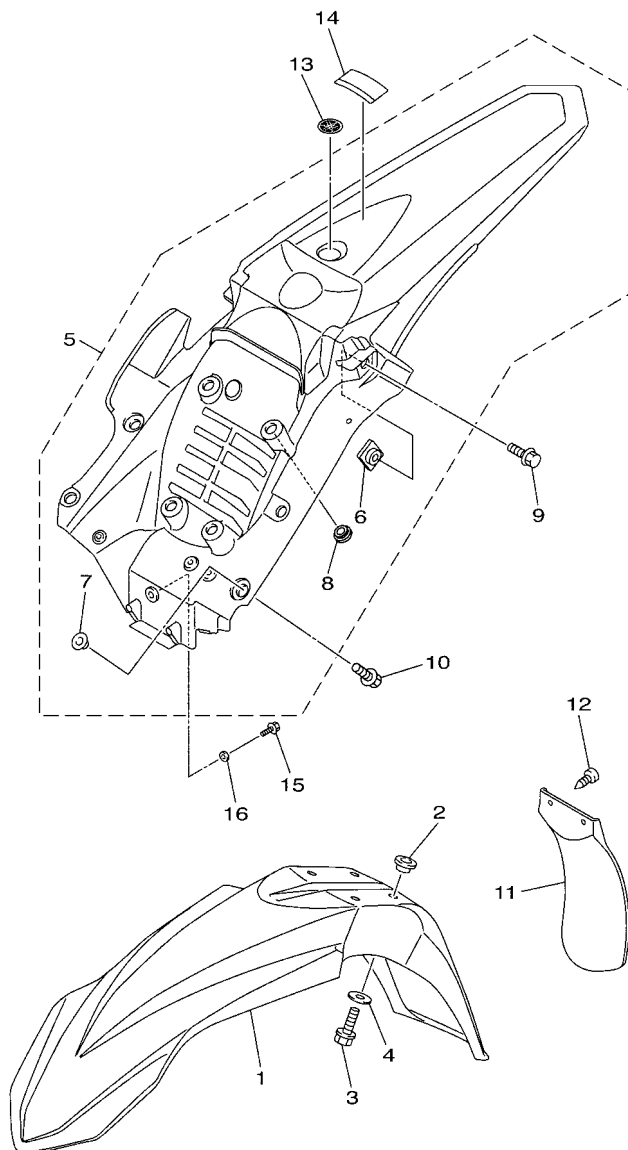


FIG. 20 FRAME

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
28	90179-10658	NUT	1					
29	90201-10025	WASHER, PLATE	1					
30	90105-10189	BOLT, FLANGE	2					
31	2GB-21425-00	BRACKET, REAR UPPER 1	1					
32	2GB-21426-00	BRACKET, REAR UPPER 2	1					
33	90105-08143	BOLT, FLANGE	4					
34	1DX-2147A-00	GUARD, ENGINE 1	1					
35	90119-06166	BOLT, WITH WASHER	3					
36	90520-04011	DAMPER, PLATE	2					
37	1DX-21485-01	DAMPER, RUBBER 1	1					
38	1SL-21163-01	HOLDER, CLUTCH CABLE	1					
39	92012-06010	BOLT, BUTTON HEAD	1					
40	1SM-21335-01	CLAMP, WIRE HARNESS 1	1					
41	91312-05008	BOLT, HEXAGON SOCKET HEAD	1					
42	2GB-21163-00	HOLDER, CLUTCH CABLE	1					
43	92012-06010	BOLT, BUTTON HEAD	1					
44	90464-31002	CLAMP	1					
45	2GB-2171E-00	COVER, SIDE 5	1					
46	90387-065T2	.COLLAR	2					
47	90183-06069	NUT, SPRING	1					
48	97702-60016	SCREW, TAPPING	1					
49	90110-06152	BOLT, HEXAGON SOCKET HEAD	2					
50	2GB-2171X-00	COVER, SIDE 6	1					
51	2GB-24181-00	DAMPER, LOCATING 1	1					
52	33D-24182-00	DAMPER, LOCATING 2	2					
53	33D-24183-00	DAMPER, LOCATING 3	2					
54	5ET-28166-10	WRENCH, HEXAGON	1					



2GBH300-T210

FIG. 21 FENDER

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
1	17D-21511-50	FENDER, FRONT	1					
2	90387-06259	COLLAR	4					
3	90105-06127	BOLT, FLANGE	4					
4	90201-06108	WASHER, PLATE	4					
5	2GB-21610-01	REAR FENDER COMP.	1					
6	5XE-21635-10	.NUT, REAR FENDER	2					
7	5BE-21749-00	.COLLAR	4					
8	90387-08086	.COLLAR	4					
9	90105-06100	BOLT, FLANGE	2					
10	90119-06268	BOLT, WITH WASHER	4					
11	3D7-21642-00	GUARD, FLAP	1					
12	97702-60016	SCREW, TAPPING	2					
13	5FK-2175C-30	TUNING FORK MARK	1					
14	5PG-2816R-00	LABEL, WARNING GENERAL INFO.	1					
15	90105-06064	BOLT, FLANGE	1					
16	90387-06372	COLLAR	1					

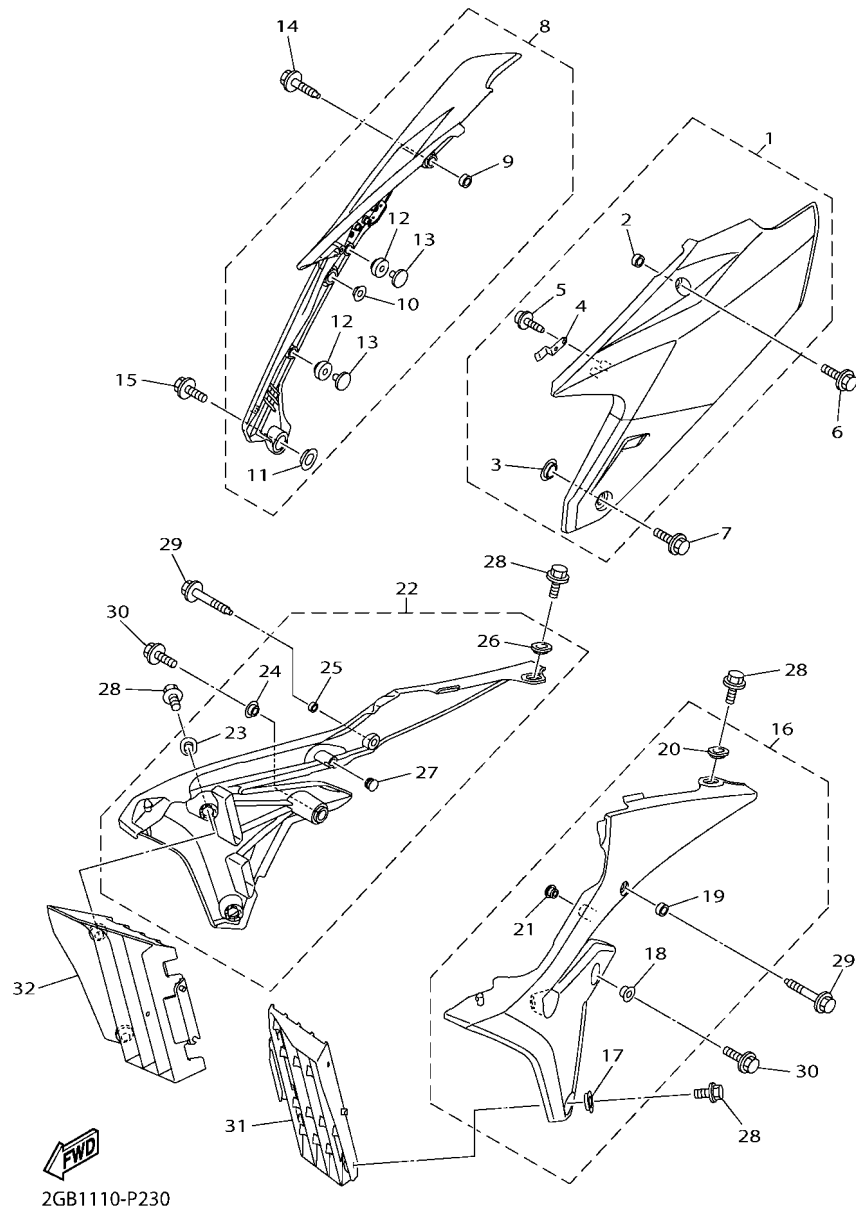


FIG. 22 SIDE COVER

REF. NO.	PART NO.	DESCRIPTION	2GBH				REMARKS
1	1SL-21710-00	SIDE COVER ASSY 1	1				
2	90387-08057	.COLLAR	1				
3	5TA-21749-00	.COLLAR	1				
4	1SL-2176M-00	.HOOK	1				
5	97702-40012	.SCREW, TAPPING	5				
6	90105-08230	BOLT, FLANGE	1				
7	90119-06096	BOLT, WITH WASHER	1				
8	2GB-21720-10	SIDE COVER ASSY 2	1				
9	90387-08057	.COLLAR	1				
10	5BE-21749-00	.COLLAR	1				
11	5TA-21749-00	.COLLAR	1				
12	1SL-21719-00	.GROMMET	3				
13	1DX-21746-01	.DAMPER	2				
14	90105-08230	BOLT, FLANGE	1				
15	90119-06096	BOLT, WITH WASHER	2				
16	2GB-217R0-80	SIDE COVER INSERT ASSY. 3	1				
	1SM-21730-00	SIDE COVER ASSY 3 (WO/GRAPHIC)	1				AP
17	17D-21749-00	.COLLAR	2				
18	90387-11009	.COLLAR	1				
19	90387-06372	.COLLAR	1				
20	1SL-21748-00	.COLLAR	1				
21	90480-10068	.GROMMET	1				
22	2GB-217S0-80	SIDE COVER INSERT ASSY. 4	1				
	1SM-21740-00	SIDE COVER ASSY 4 (WO/GRAPHIC)	1				AP
23	17D-21749-00	.COLLAR	2				
24	90387-11009	.COLLAR	1				
25	90387-06372	.COLLAR	1				

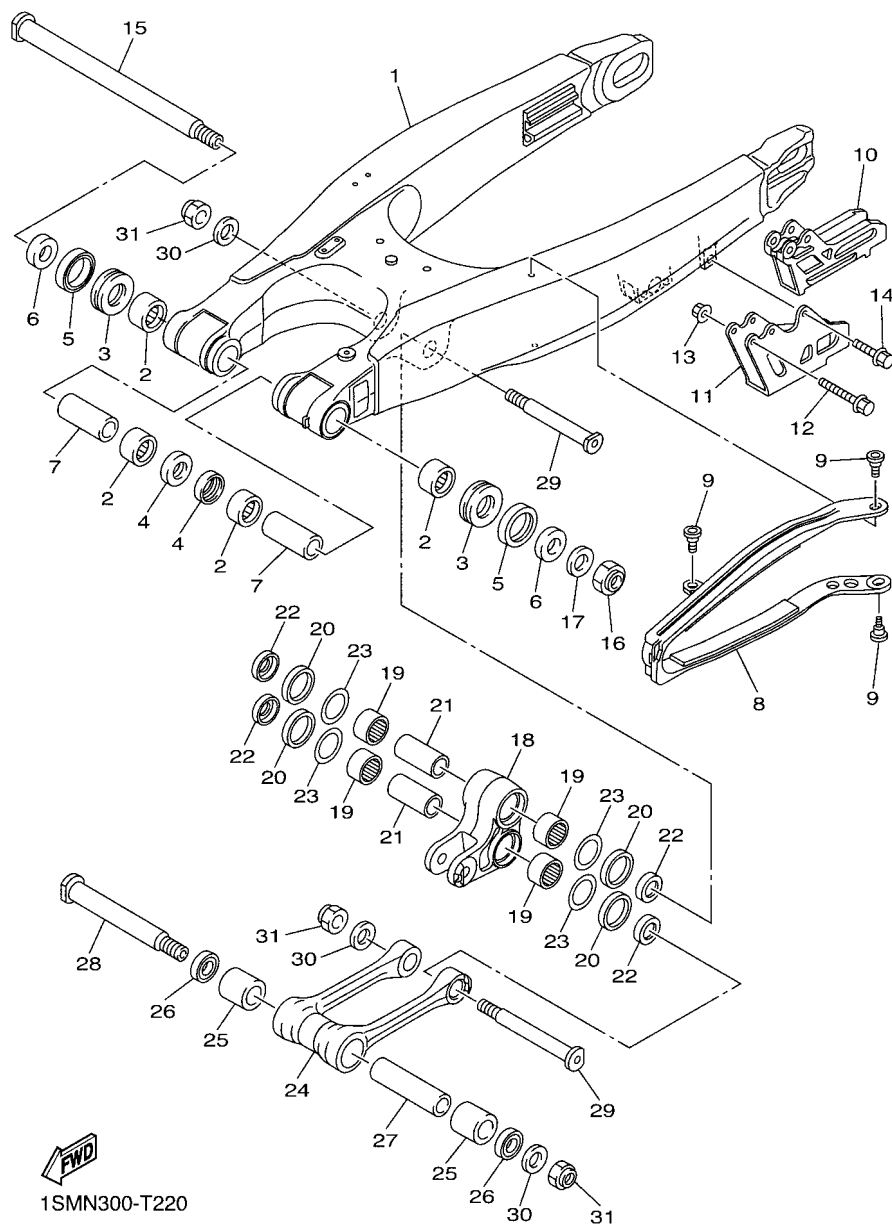


FIG. 23 REAR ARM

REF. NO.	PART NO.	DESCRIPTION	2GBH				REMARKS
1	1SL-22110-01	REAR ARM COMP.	1				
2	93317-22262	BEARING	4				
3	93342-22217	BEARING	2				
4	93106-22002	OIL SEAL	2				
5	93109-28043	OIL SEAL	2				
6	90387-17016	COLLAR	2				
7	90387-1714S	COLLAR	2				
8	34P-22151-01	SEAL, GUARD	1				
9	1C3-22969-90	SCREW, 1	3				
10	2S2-22199-70	SUPPORT, CHAIN	1				
11	2S2-22128-70	COVER, THRUST 1	1				
12	90105-06104	BOLT, FLANGE	2				
13	95702-06500	NUT, FLANGE	2				
14	90105-06105	BOLT, FLANGE	1				
15	33D-22141-00	SHAFT, PIVOT	1				
16	90185-16002	NUT, SELF-LOCKING	1				
17	90201-16018	WASHER, PLATE	1				
18	17D-2217A-00	ARM, RELAY	1				
19	93315-32166	BEARING	4				
20	93109-25001	OIL SEAL	4				
21	90387-16026	COLLAR	2				
22	90209-16011	WASHER	4				
23	90201-21014	WASHER, PLATE	4				
24	33D-2217F-00	ROD, CONNECTING 1	1				
25	93315-32166	BEARING	2				
26	93109-21001	OIL SEAL	2				
27	90387-14016	COLLAR	1				

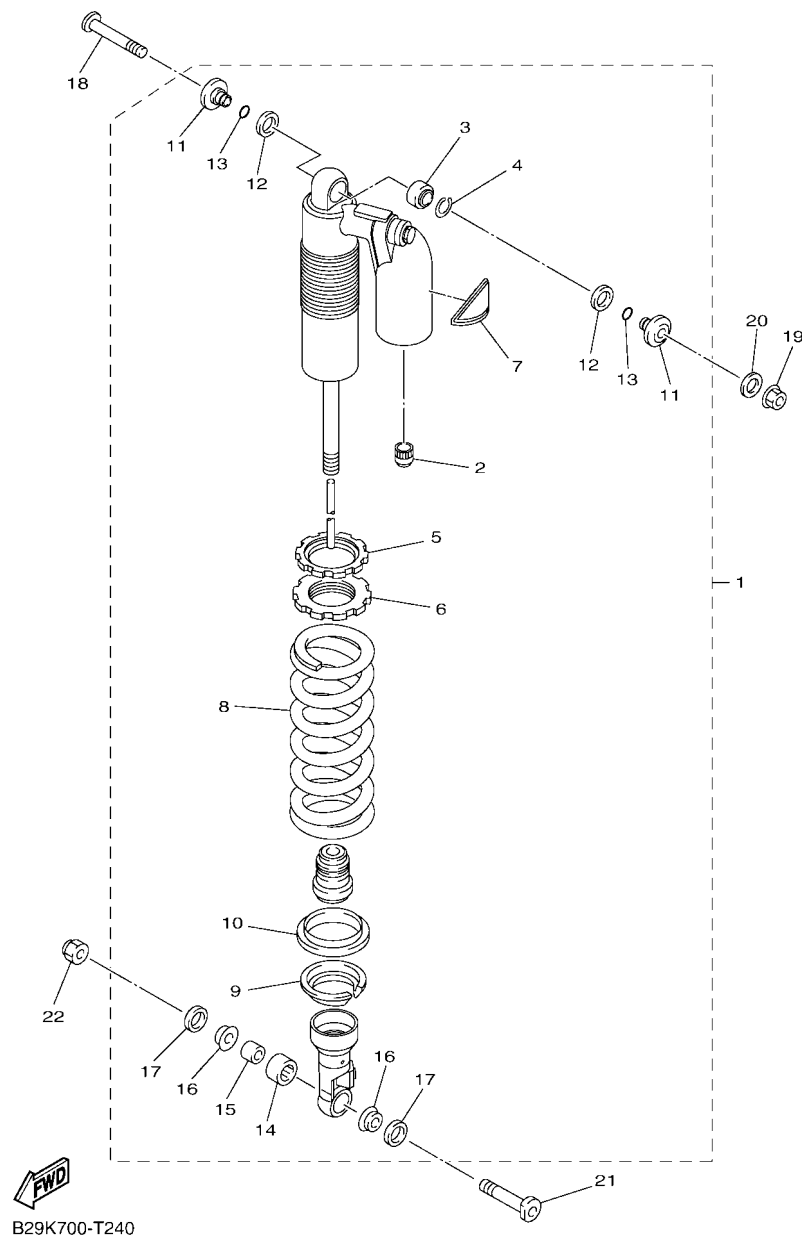
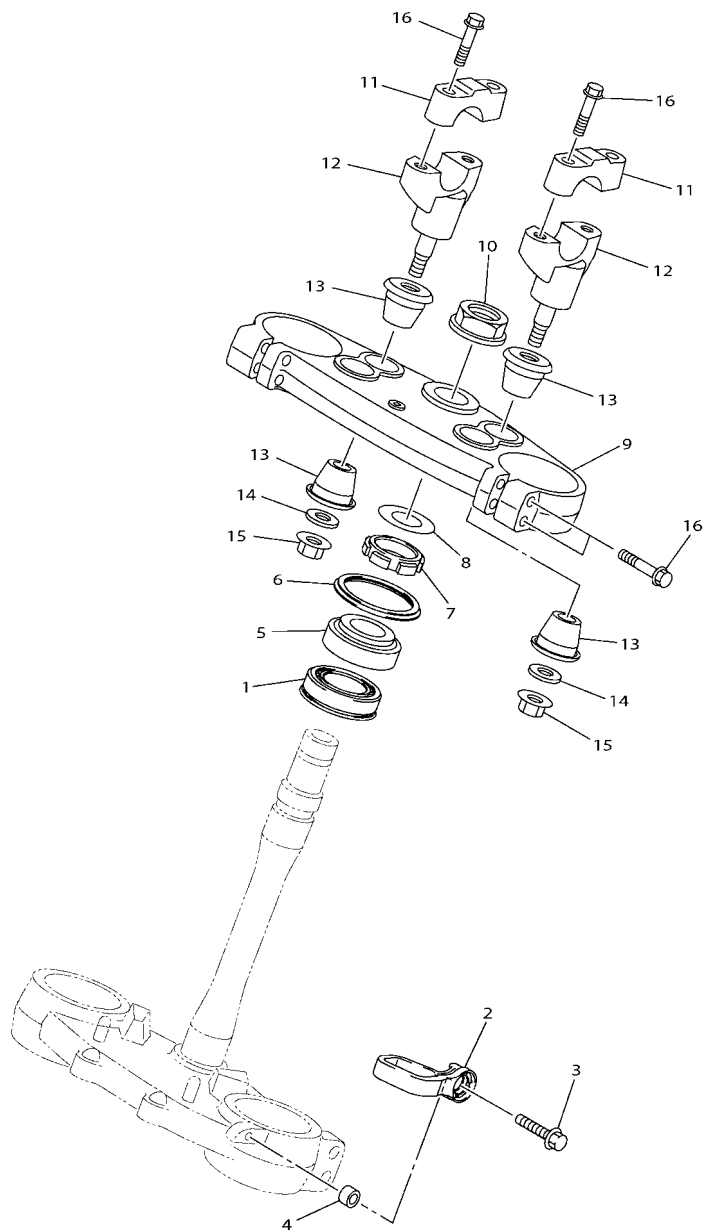


FIG. 24 REAR SUSPENSION

REF. NO.	PART NO.	DESCRIPTION	2GBH				REMARKS
1	2GB-22200-60	SHOCK ABSORBER ASSY, REAR	1				
2	509-23184-L0	.CAP, AIR VALVE	1				
3	4JX-22226-00	.BUSH, SHOCK ABSORBER LOWER	1				
4	5DH-23183-00	.CIRCLIP	1				
5	33D-22234-00	.GUIDE, SPRING 3	1				
6	1SL-22213-00	.SEAT, SPRING UPPER	1				
7	4AA-22259-40	.LABEL, WARNING	1				
8	1SL-22212-60	.SPRING (K=54 BLUE)	1				
9	2GB-22214-00	.GUIDE, SPRING 1	1				
10	33D-22224-00	.GUIDE, SPRING 2	1				
11	1C3-22253-50	.COLLAR, DISTANCE	2				
12	3JE-22475-00	.SEAL, DUST	2				
13	4EW-22474-00	.SEAL, RING	2				
14	5UN-22176-00	.BEARING	1				
15	5MV-22184-00	.BUSH	1				
16	1C3-22253-L1	.COLLAR, DISTANCE	2				
17	5NY-22475-00	.SEAL, DUST	2				
18	5XE-22242-01	BOLT 2	1				
19	95602-10200	NUT, S/L FLANGE	1				
20	92902-10200	WASHER	1				
21	5NY-22241-00	BOLT 1	1				
22	90185-10012	NUT, SELF-LOCKING	1				



2GB1110-P260

FIG. 25 STEERING

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
1	93332-00081	BEARING	1					
2	17D-23389-50	GUIDE, CABLE	1					
3	90105-06170	BOLT, FLANGE	1					
4	90387-06105	COLLAR	1					
5	93332-00068	BEARING	1					
6	17D-23416-50	COVER, BALL RACE 2	1					
7	90179-28015	NUT	1					
8	90201-28020	WASHER, PLATE	1					
9	1SL-23435-10	CROWN, HANDLE	1					
10	90179-24004	NUT	1					
11	18P-23441-00	HOLDER, HANDLE UPPER	2					
12	1SL-23442-00	HOLDER, HANDLE LOWER	2					
13	1SL-23434-00	HOLDER, DAMPER	4					
14	90201-10035	WASHER, PLATE	2					
15	95602-10200	NUT, S/L FLANGE	2					
16	90105-08154	BOLT, FLANGE	8					

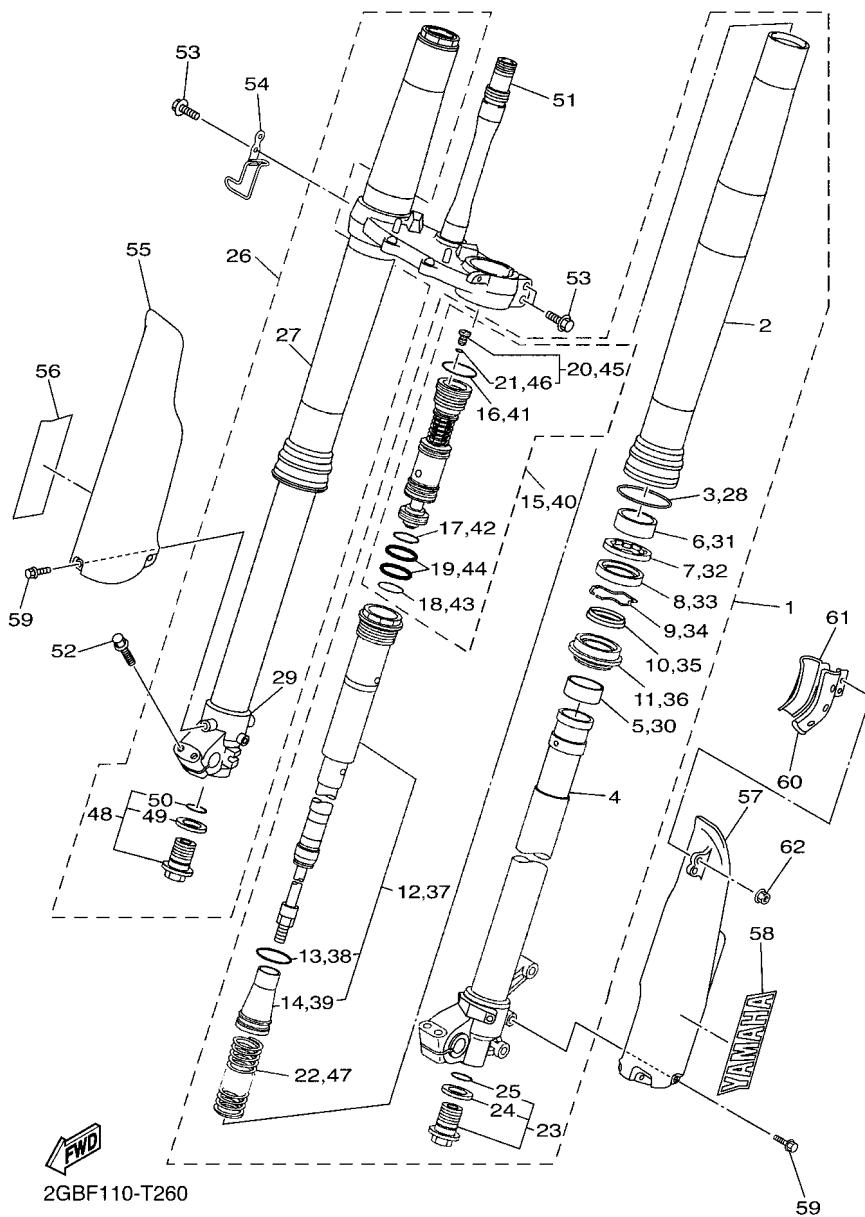


FIG. 26 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
1	2GB-23102-20	FRONT FORK ASSY (L.H)	1					
2	33D-23136-00	.TUBE, OUTER	1					
3	17D-23153-00	.RING, SNAP	1					
4	1DX-23120-20	.INNER TUBE COMP.2	1					
5	5XE-23171-L0	.PISTON, FRONT FORK	1					
6	5XE-23125-L0	.METAL, SLIDE 1	1					
7	5XC-23146-10	.WASHER, OIL SEAL	1					
8	B29-23145-00	.OIL SEAL	1					
9	5XE-23153-L0	.RING, SNAP	1					
10	B29-4381D-00	.SCRAPER	1					
11	5XE-23144-L0	.SEAL, DUST	1					
12	2GB-23170-10	.CYLINDER COMP., FRONT FORK	1					
13	1C3-23147-L0	..O-RING	1					
14	17D-23142-00	..SEAT, SPRING UPPER	1					
15	2GB-2316A-10	.VALVE COMP.	1					
16	1C3-23188-L0	..O-RING	1					
17	1C3-23188-N0	..O-RING	1					
18	1C3-23188-P0	..O-RING	1					
19	1AE-23147-00	..O-RING	2					
20	1C3-23190-L0	..AIR VALVE COMP.	1					
21	1C3-23188-R0	...O-RING	1					
22	2GB-23141-30	.SPRING, FRONT FORK	1					
23	5XC-23111-00	.BOLT, CAP	1					
24	2HH-23158-L0	..GASKET	1					
25	276-23114-00	..GASKET	1					
26	2GB-23103-20	FRONT FORK ASSY (R.H)	1					
27	33D-23136-00	.TUBE, OUTER	1					

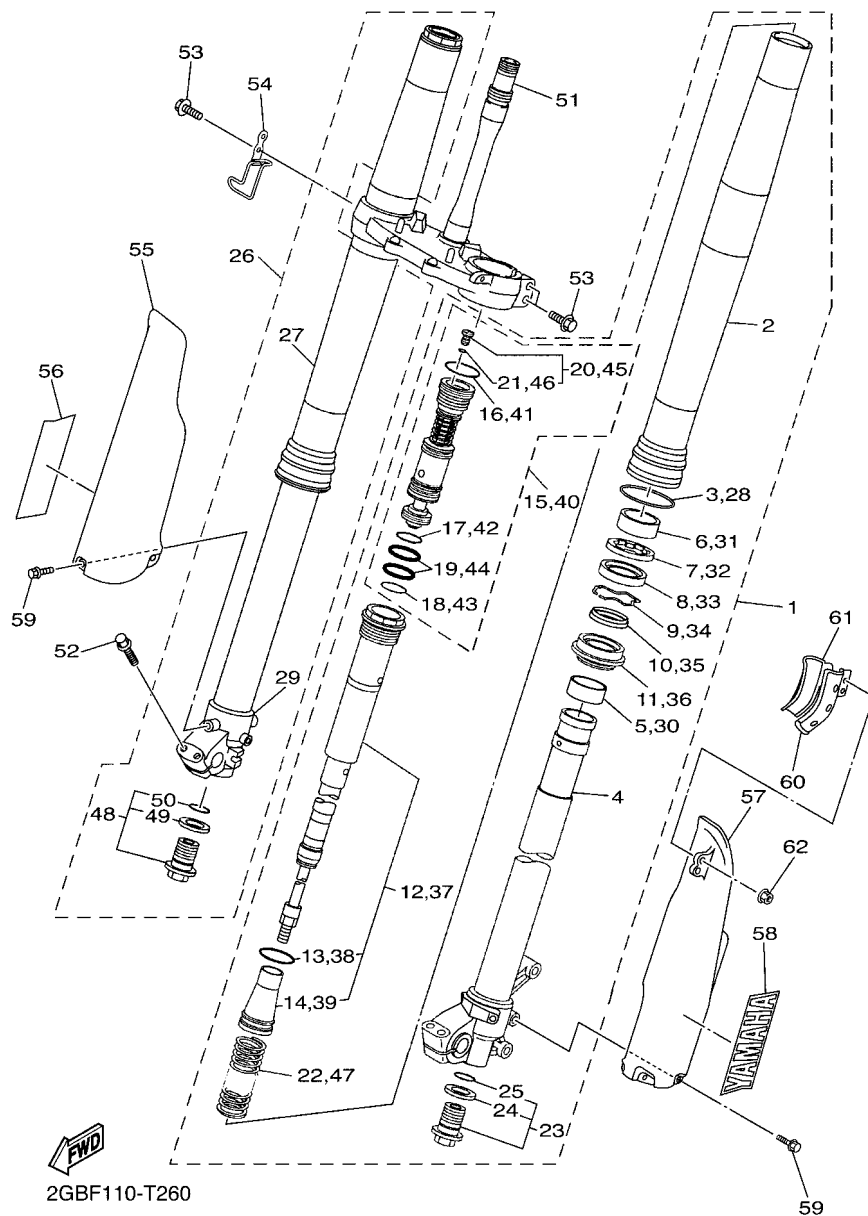


FIG. 26 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
28	17D-23153-00	.RING, SNAP	1					
29	1DX-23110-20	.INNER TUBE COMP.1	1					
30	5XE-23171-L0	.PISTON, FRONT FORK	1					
31	5XE-23125-L0	.METAL, SLIDE 1	1					
32	5XC-23146-10	.WASHER, OIL SEAL	1					
33	B29-23145-00	.OIL SEAL	1					
34	5XE-23153-L0	.RING, SNAP	1					
35	B29-4381D-00	.SCRAPER	1					
36	5XE-23144-L0	.SEAL, DUST	1					
37	2GB-23170-10	.CYLINDER COMP., FRONT FORK	1					
38	1C3-23147-L0	..O-RING	1					
39	17D-23142-00	..SEAT, SPRING UPPER	1					
40	2GB-2316A-10	.VALVE COMP.	1					
41	1C3-23188-L0	..O-RING	1					
42	1C3-23188-N0	..O-RING	1					
43	1C3-23188-P0	..O-RING	1					
44	1AE-23147-00	..O-RING	2					
45	1C3-23190-L0	..AIR VALVE COMP.	1					
46	1C3-23188-R0	...O-RING	1					
47	2GB-23141-30	.SPRING, FRONT FORK	1					
48	5XC-23111-00	.BOLT, CAP	1					
49	2HH-23158-L0	..GASKET	1					
50	276-23114-00	..GASKET	1					
51	33D-23340-20	UNDER BRACKET COMP.	1					
52	90105-08134	BOLT, FLANGE	4					
53	90105-08154	BOLT, FLANGE	4					
54	2GB-23525-00	GUIDE	1					

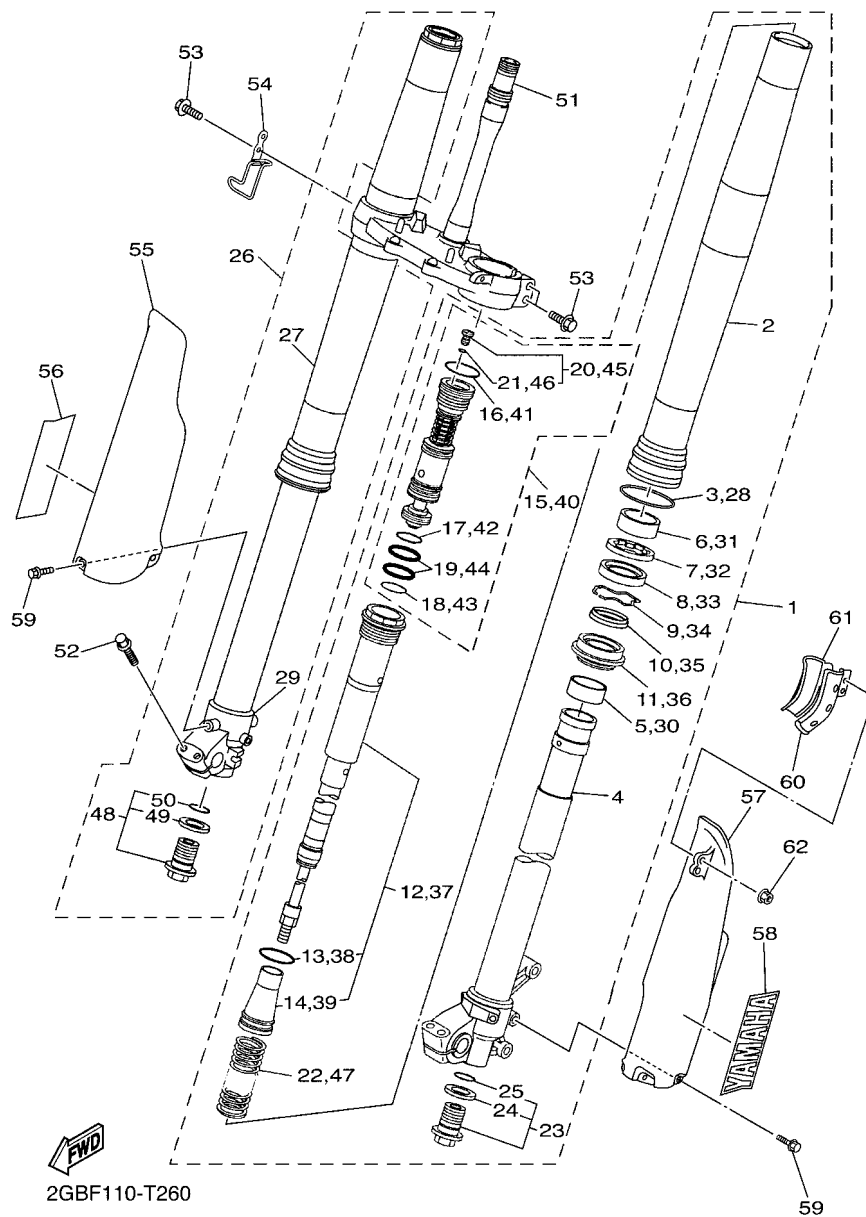


FIG. 26 FRONT FORK

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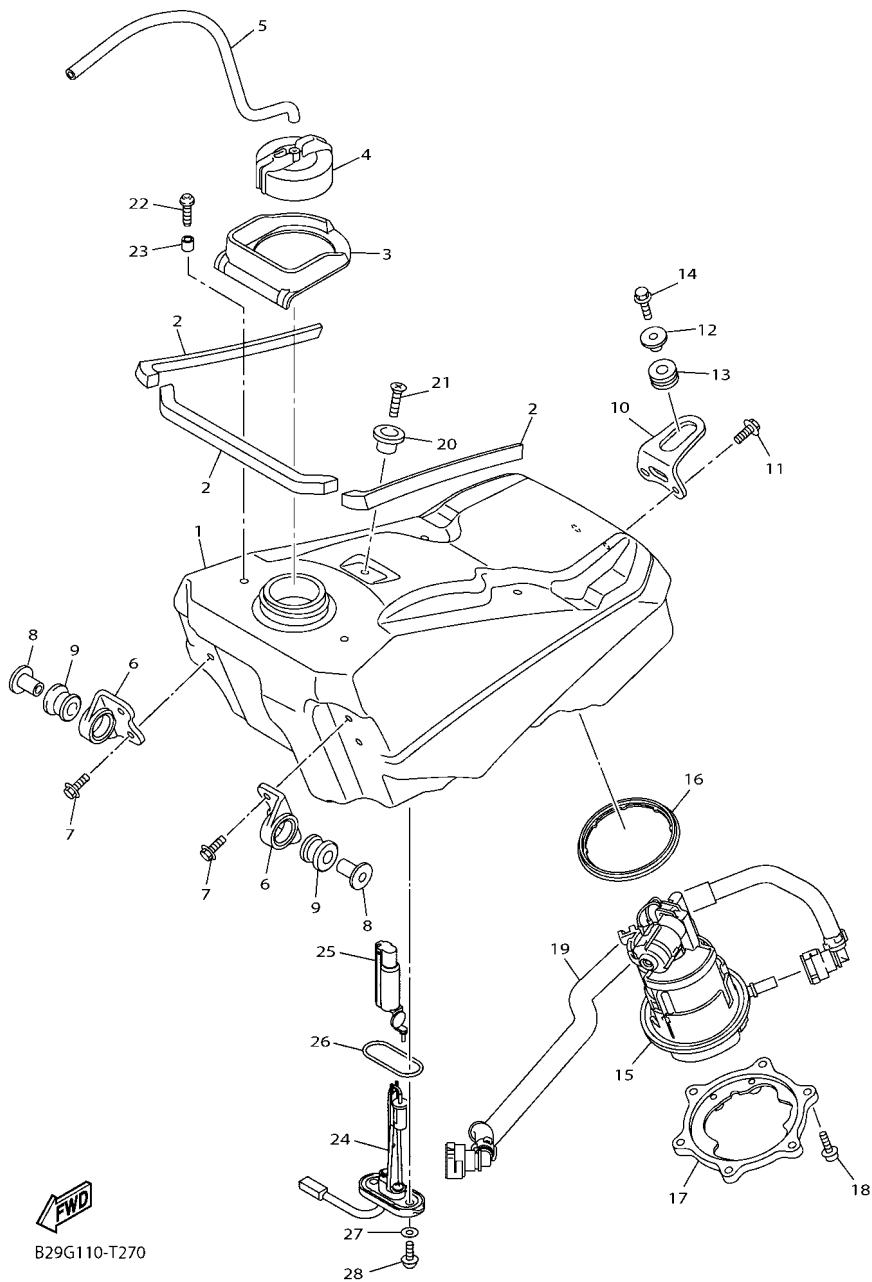
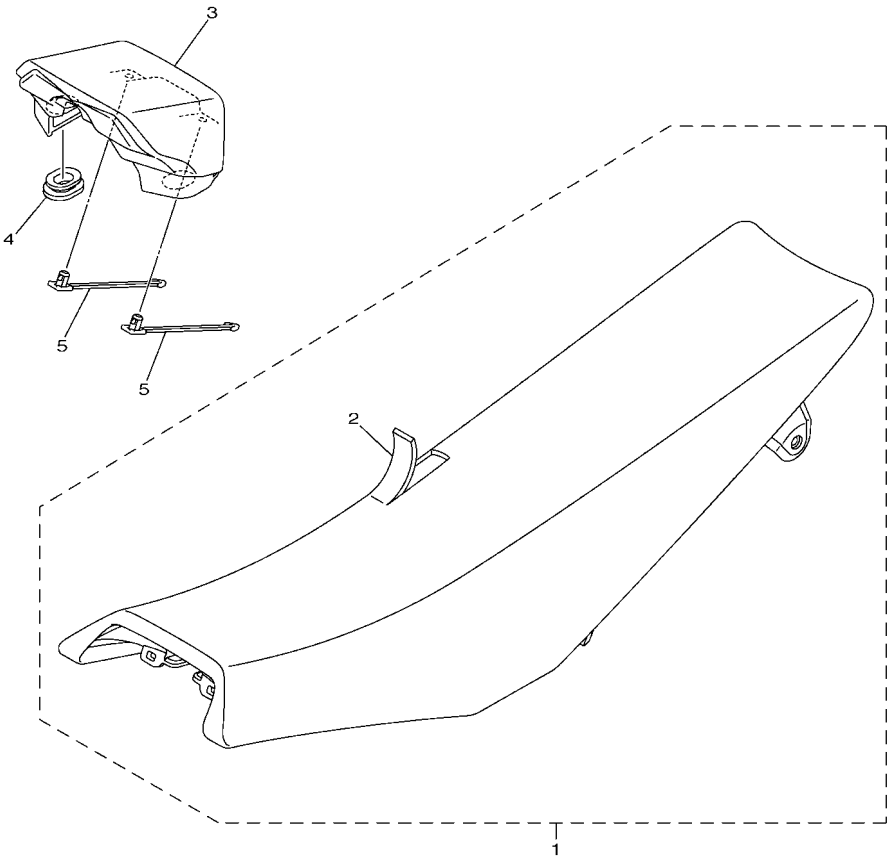


FIG. 27 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	2GBH				REMARKS
1	2GB-24110-10	FUEL TANK COMP.	1				
2	1S4-2414J-00	DAMPER, PLATE 2	3				
3	1SL-24188-00	MOLD, FUEL TANK	1				
4	1SL-24610-01	CAP ASSY	1				
5	90445-09008	HOSE (L470)	1				
6	1SL-24115-00	STAY, FUEL TANK 1	2				
7	90105-06170	BOLT, FLANGE	4				
8	90387-06091	COLLAR	2				
9	90480-18549	GROMMET	2				
10	1SL-2419A-00	HOLDER	1				
11	90105-06170	BOLT, FLANGE	2				
12	90387-066Y6	COLLAR	1				
13	90480-10289	GROMMET	1				
14	95022-06020	BOLT, FLANGE	1				
15	33D-13907-01	FUEL PUMP COMP.	1				
16	33D-24486-00	O-RING	1				
17	33D-24491-00	BRACKET, FUEL PUMP	1				
18	90110-05058	BOLT, HEXAGON SOCKET HEAD	6				
19	1SM-13971-01	PIPE, FUEL 1	1				
20	4EW-2412F-00	BRACKET, SEAT	1				
21	90151-06005	SCREW, COUNTERSUNK	1				
22	90111-06171	BOLT, HEX. SOCKET BUTTON	2				
23	90387-06284	COLLAR	2				
24	2GB-85752-00	SENDER UNIT ASSY, FUEL METER	1				
25	1DX-24474-00	COVER	1				
26	1DX-85753-00	GASKET, SENDER UNIT	1				
27	90202-05193	WASHER, PLATE	2				

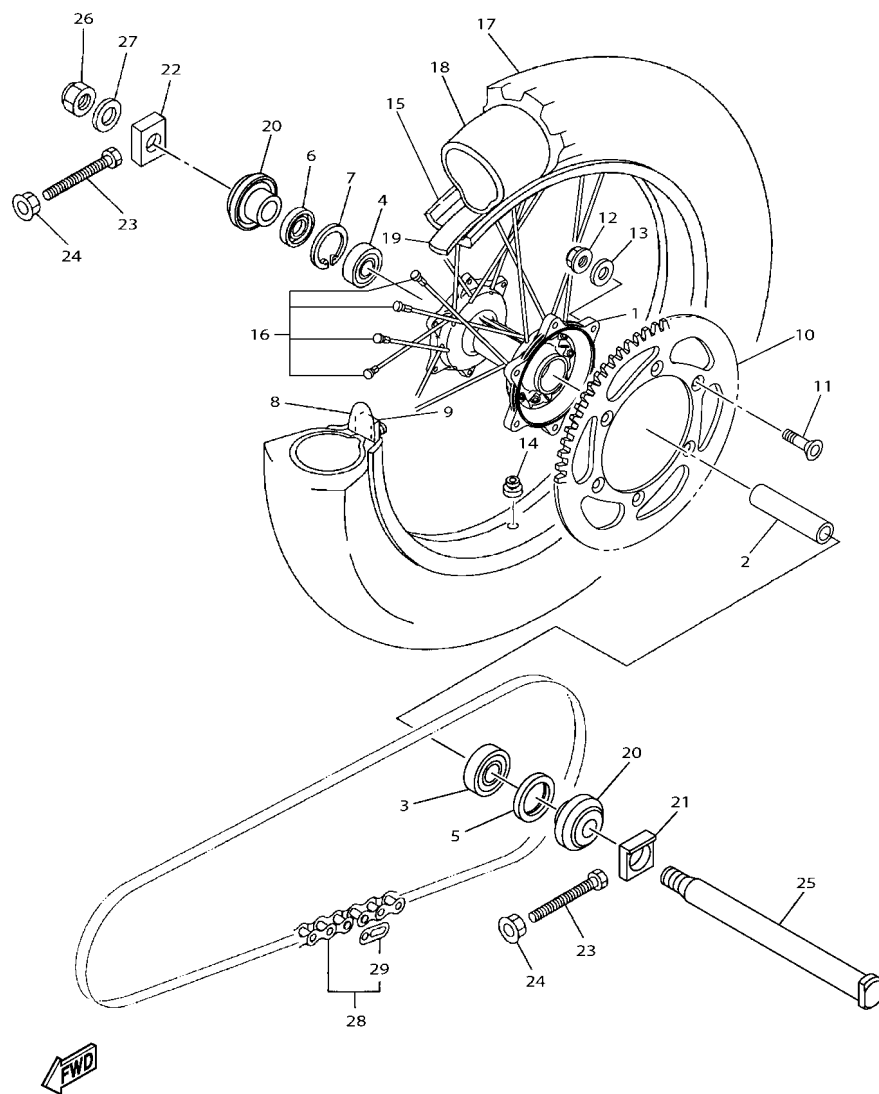


1SL1110-N270

FIG. 28 SEAT

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
1	1SL-24710-30	SINGLE SEAT ASSY	1					
2	1SL-2470F-30	.SEAT COVER COMP.	1					
3	1SL-2464E-10	COVER, CAP	1					
4	1SL-24742-00	GROMMET	2					
5	1SL-24734-00	BAND, SEAT	2					





B291110-P320

FIG. 31 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	2GBH				REMARKS
1	5ET-25311-00	HUB, REAR	1				
2	5ET-25317-00	SPACER, BEARING	1				
3	93306-27212	BEARING	1				
4	93306-07202	BEARING	1				
5	93106-30001	OIL SEAL	1				
6	93106-30045	OIL SEAL	1				
7	99009-45500	CIRCLIP	1				
8	3JE-25394-00	SPACER, BEAD	1				
9	4XM-25364-00	DAMPER	1				
10	5TJ-25450-80	SPROCKET, DRIVEN (50T)	1				STD
	5GS-25448-50	SPROCKET, DRIVEN (48T)	1				AP
	5TJ-25452-80	SPROCKET, DRIVEN (52T)	1				AP
11	90109-081G1	BOLT	6				
12	90185-08008	NUT, SELF-LOCKING	6				
13	90201-08043	WASHER, PLATE	6				
14	90480-08608	GROMMET	1				
15	94421-18044	RIM (2.15-18)	1				
16	5GS-25304-00	SPOKE SET, REAR	1				
17	*	TIRE (130/90-18 M/C 69M M+S)	1				LM METZELER
18	*	TUBE (120-150/70-90-18 M/C)	1				LM METZELER
19	*	BAND, RIM (3.50-18)	1				LM METZELER
20	1DX-2530S-00	COLLAR ASSY	2				
21	1C3-25388-H0	PULLER, CHAIN 1	1				
22	1C3-25389-H0	PULLER, CHAIN 2	1				
23	90101-08006	BOLT	2				
24	90179-08019	NUT	2				
25	1C3-25381-90	AXLE, WHEEL	1				

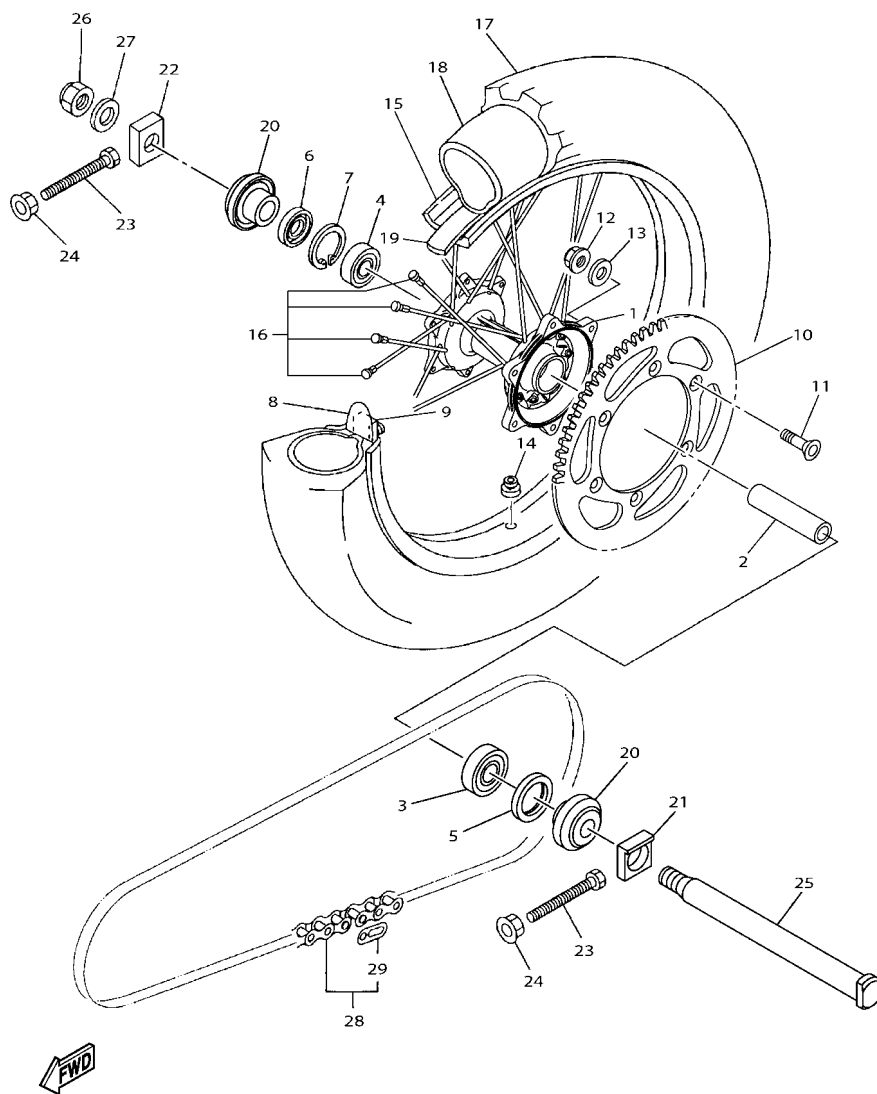
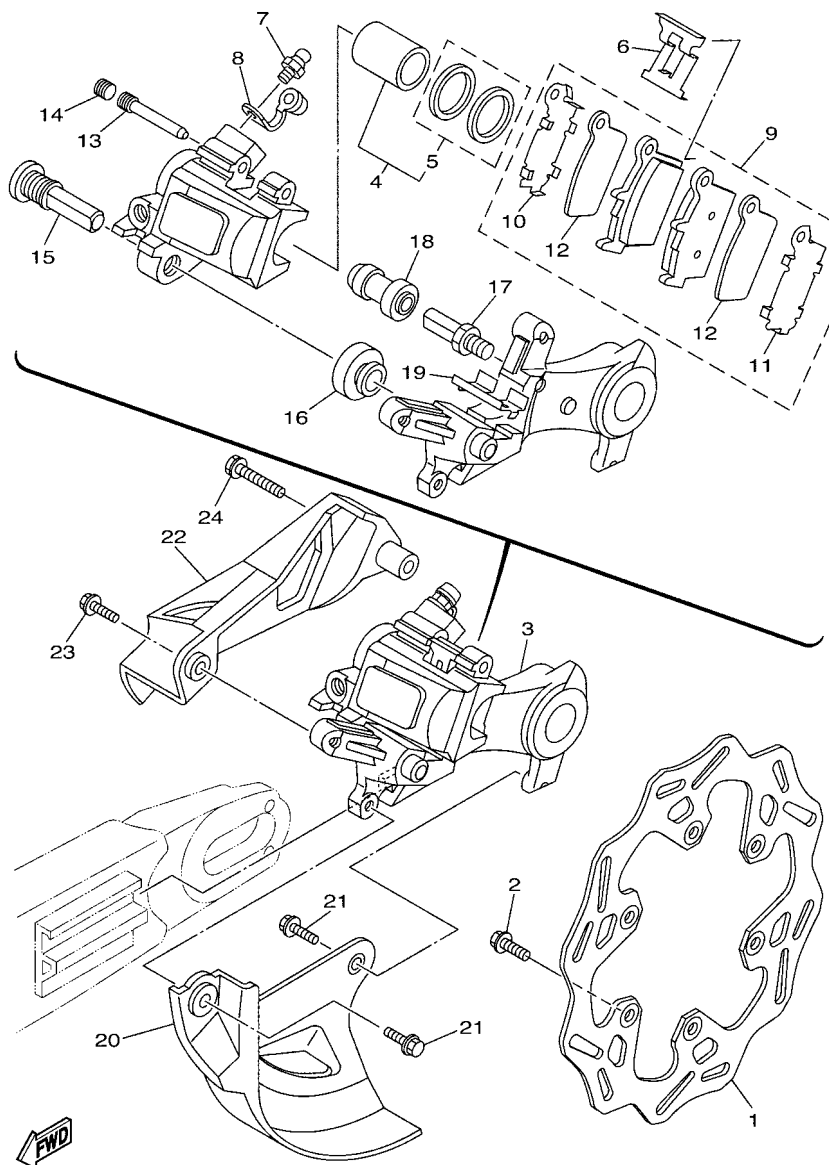


FIG. 31 REAR WHEEL



33DD110-M310

FIG. 32 REAR BRAKE CALIPER

REF. NO.	PART NO.	DESCRIPTION	2GBH				REMARKS
1	B11-2582W-00	DISK, REAR BRAKE 2	1				
2	90105-06108	BOLT, FLANGE	6				
3	1C3-2580W-72	CALIPER ASSY, REAR 2	1				
4	5UN-W0057-50	.PISTON ASSY, CALIPER	1				
5	5UN-W0047-50	..CALIPER SEAL KIT	1				
6	5DH-25919-50	..SUPPORT, PAD	1				
7	1UY-25824-51	..SCREW, BLEED	1				
8	1UY-25825-51	..CAP	1				
9	1C3-W0046-B0	..BRAKE PAD KIT 2	1				
10	5UN-25828-60	..SHIM, CALIPER	1				
11	5UN-25827-60	..SHIM, CALIPER	1				
12	5UN-22898-60	..INSULATOR, HEAT	2				
13	8CR-25924-00	..PIN, PAD	1				
14	5DH-25916-00	..PLUG	1				
15	5DH-25914-50	..PIN, SLIDE	1				
16	3JD-25917-00	..BOOT, CALIPER	1				
17	5UN-25914-00	..PIN, SLIDE	1				
18	1UY-25937-51	..BOOT 2	1				
19	5UN-25913-00	..RETAINER	1				
20	17D-25718-50	PROTECTOR, DISK BRAKE	1				
21	90105-06110	BOLT, FLANGE	2				
22	17D-27491-50	PROTECTOR	1				
23	90105-06110	BOLT, FLANGE	1				
24	90105-06111	BOLT, FLANGE	1				

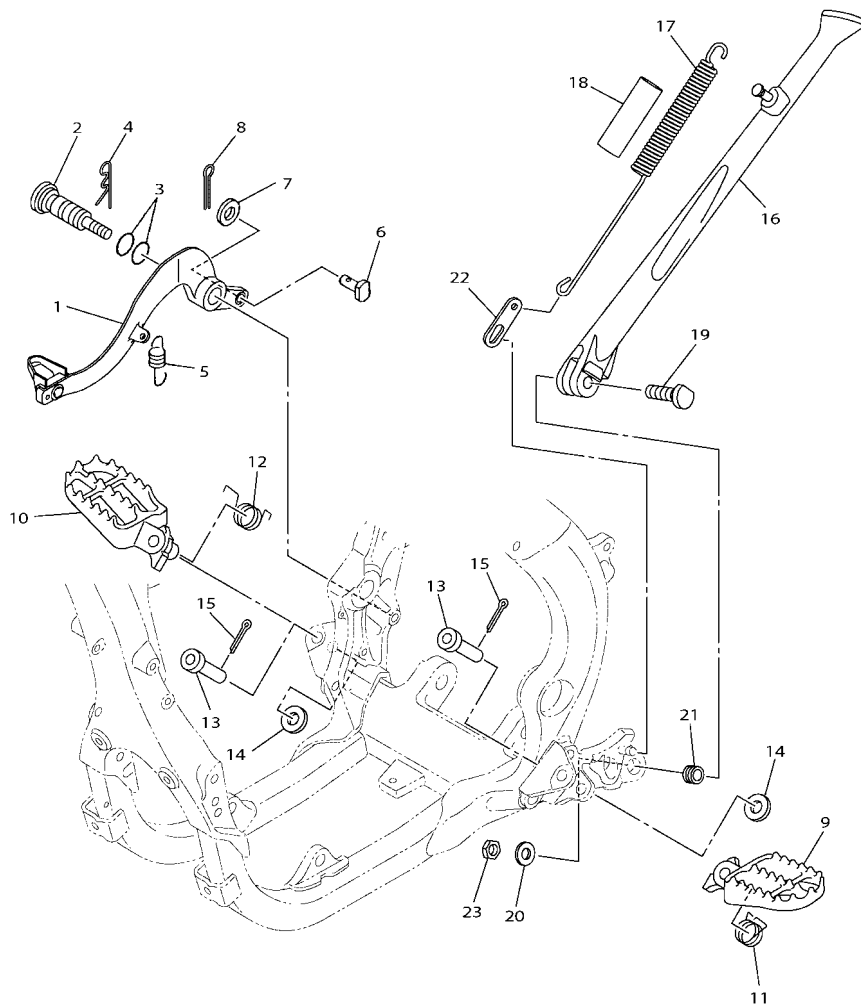


FIG. 35 STAND & FOOTREST

REF. NO.	PART NO.	DESCRIPTION	2GBH				REMARKS
1	17D-27200-51	PEDAL, BRAKE	1				
2	17D-27217-00	BOLT	1				
3	93210-11073	O-RING	2				
4	90468-16001	CLIP	1				
5	90506-20031	SPRING, TENSION	1				
6	90240-08120	PIN, CLEVIS	1				
7	90201-08044	WASHER, PLATE	1				
8	91402-20012	PIN, COTTER	1				
9	5XC-27411-M2	FOOTREST 1	1				
10	5XC-27421-M2	FOOTREST 2	1				
11	90508-28015	SPRING, TORSION	1				
12	90508-28018	SPRING, TORSION	1				
13	90240-10004	PIN, CLEVIS	2				
14	90201-10032	WASHER, PLATE	2				
15	91402-25015	PIN, COTTER	2				
16	5UM-27311-E1	STAND, SIDE	1				
17	90506-30005	SPRING, TENSION	1				
18	90445-217G3	HOSE (L70)	1				
19	90109-10026	BOLT	1				
20	90201-10045	WASHER, PLATE	1				
21	90387-1003G	COLLAR	1				
22	5UM-27315-E0	LINK, SIDE STAND	1				
23	90185-10018	NUT, SELF-LOCKING	1				



B291110-P360



33D1110-J350

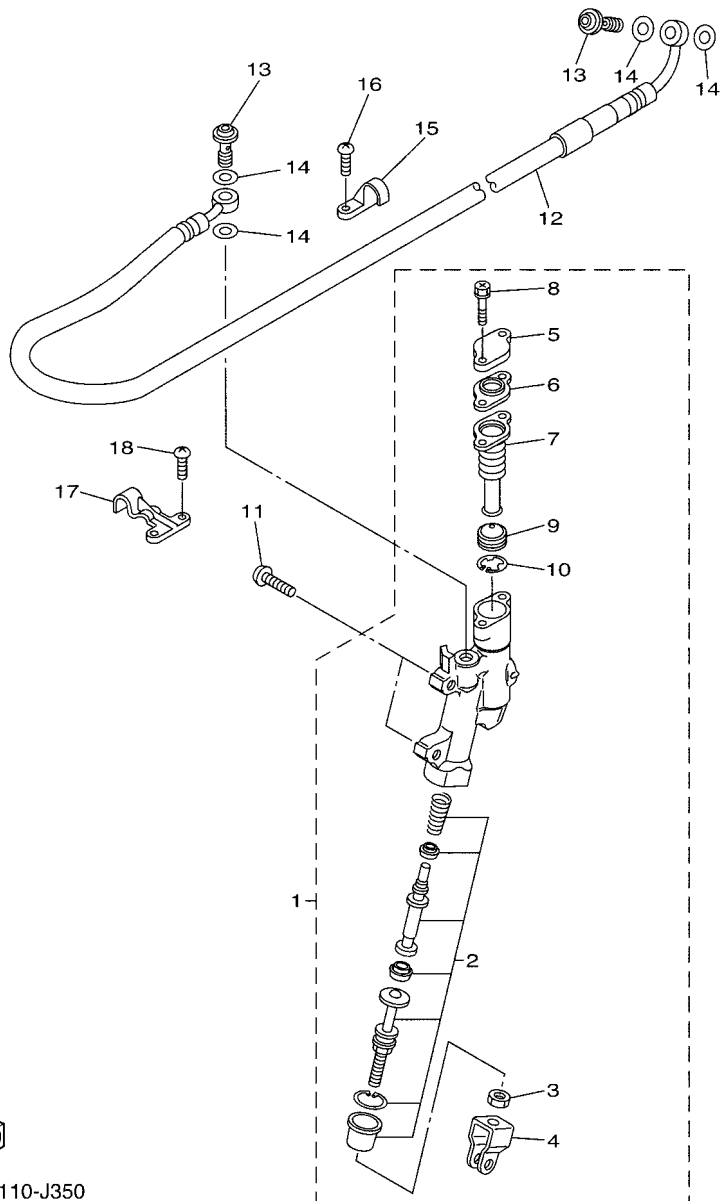


FIG. 36 REAR MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	2GBH				REMARKS
1	33D-2583V-00	RR. MASTER CYLINDER ASSY.	1				
2	5UN-W0042-50	.CYLINDER KIT, MASTER	1				
3	5UN-27218-00	.NUT	1				
4	5UN-27222-00	.JOINT	1				
5	5UN-25852-50	.CAP, RESERVOIR	1				
6	5UN-2585B-00	.PLATE, DIAPHRAGM	1				
7	5UN-25854-00	.DIAPHRAGM, RESERVOIR	1				
8	5UN-27217-00	.BOLT	2				
9	5CG-25715-00	.SEPARATOR ASSY	1				
10	5CG-2585G-00	.CIRCLIP	1				
11	90111-06116	BOLT,HEX. SOCKET BUTTON	2				
12	5XC-25873-L0	HOSE, BRAKE 2	1				
13	90401-10172	BOLT, UNION	2				
14	90430-10005	GASKET	4				
15	1C3-25886-50	HOLDER, BRAKE HOSE	1				
16	98502-05010	SCREW, PAN HEAD	2				
17	1C3-25876-50	HOLDER, BRAKE HOSE 2	1				
18	98502-05010	SCREW, PAN HEAD	2				



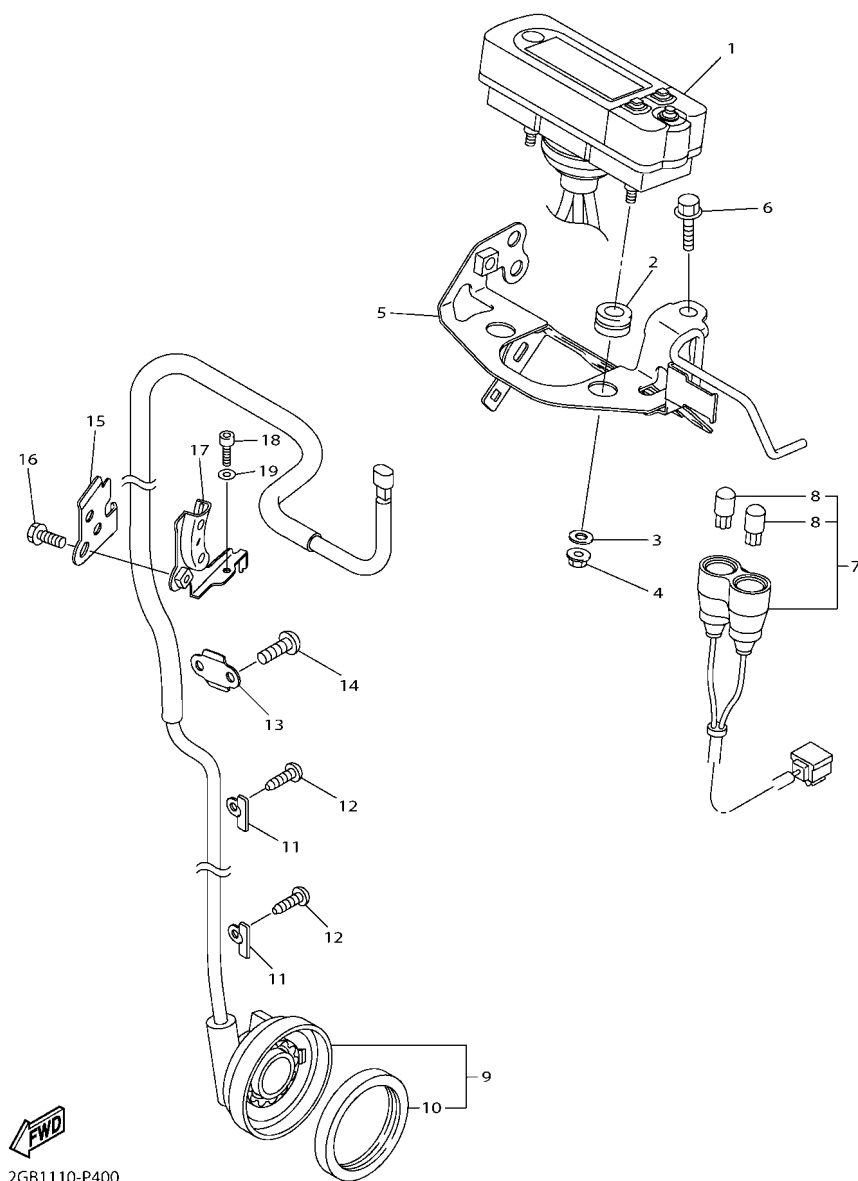
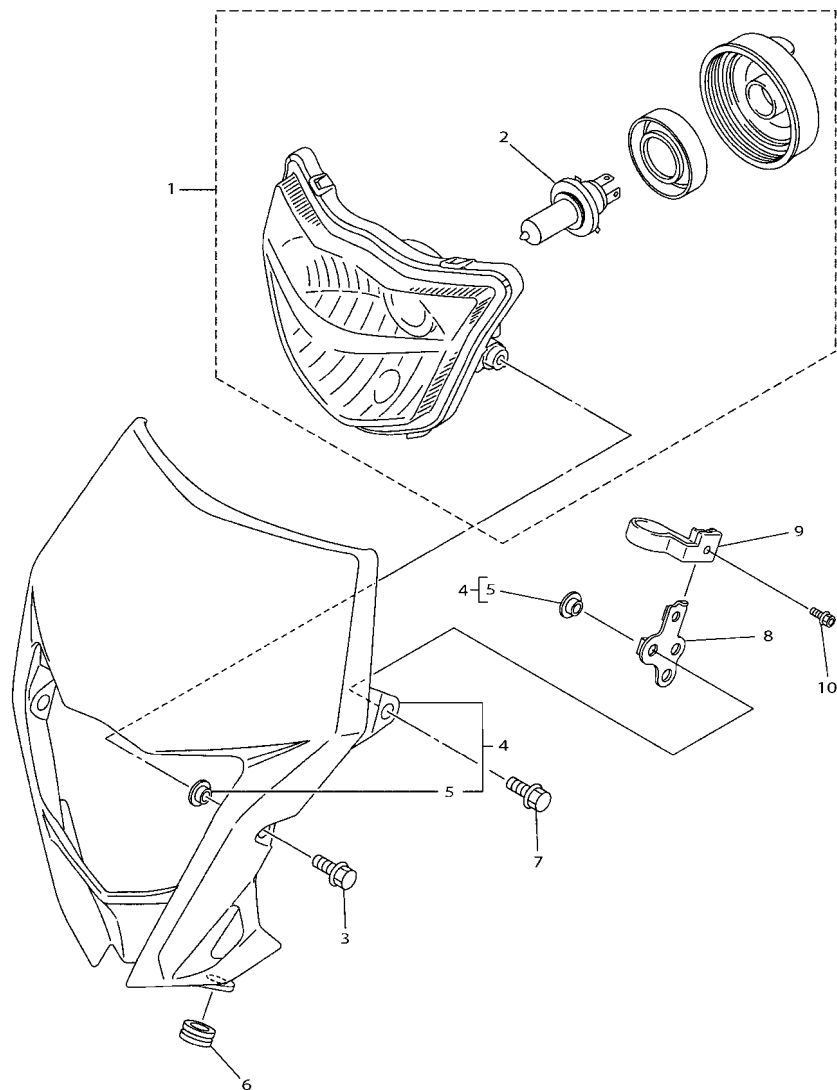
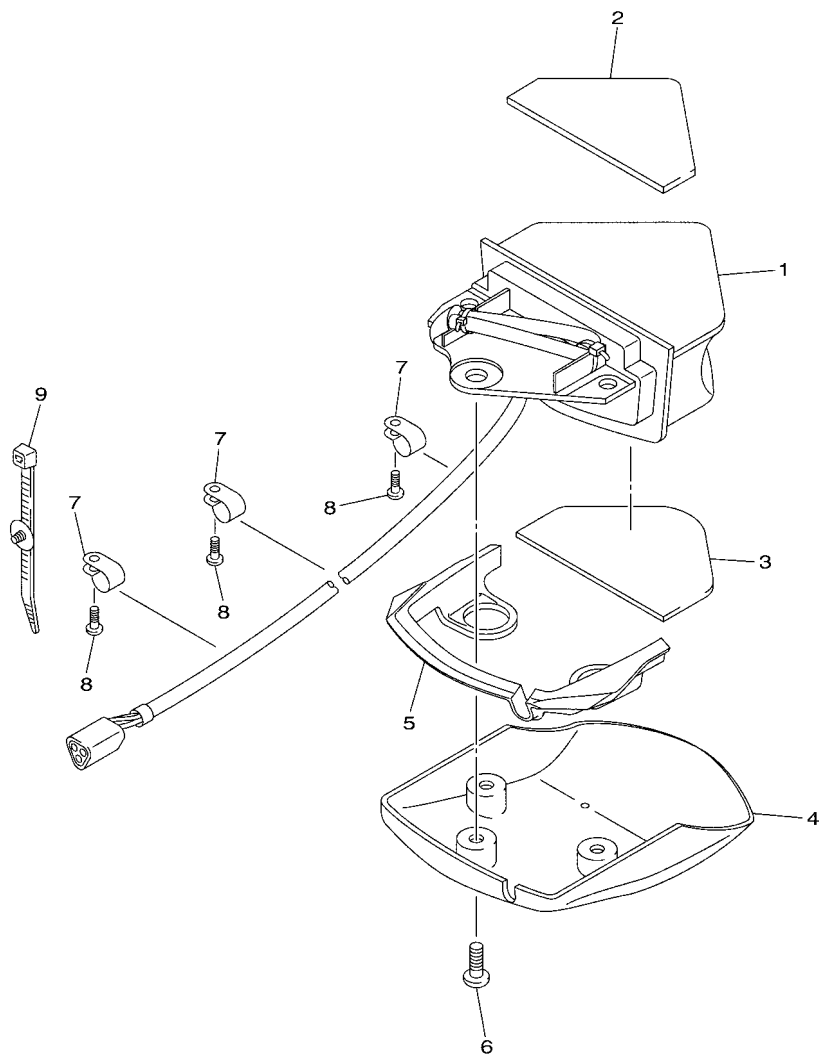


FIG. 39 METER

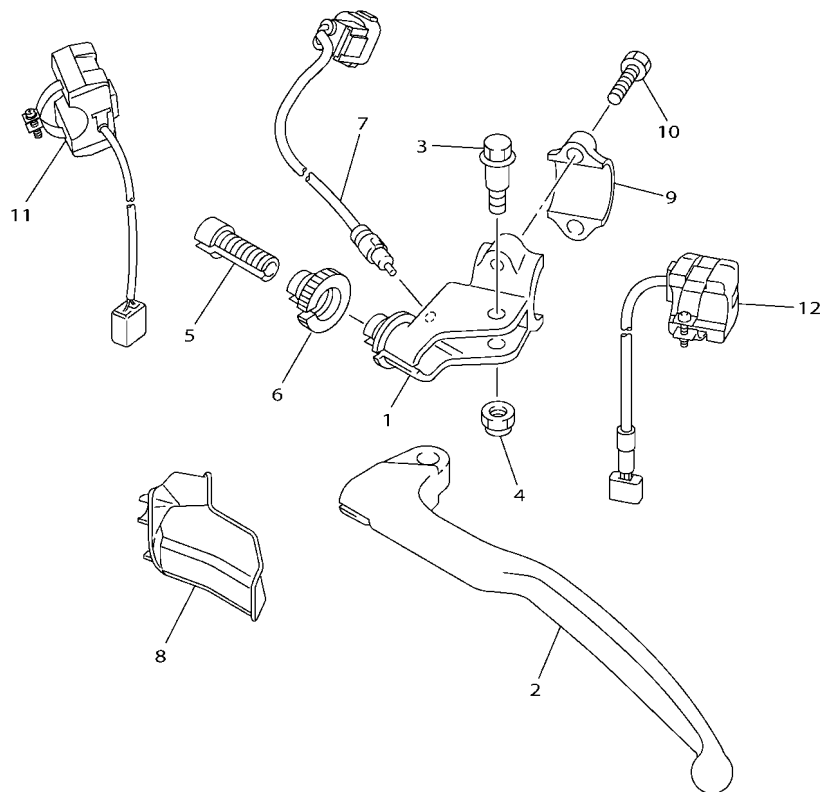
REF. NO.	PART NO.	DESCRIPTION	2GBH				REMARKS
1	2GB-83500-00	METER ASSY (KM/H)	1				GBR
	2GB-83500-10	METER ASSY (MPH)	1				
2	90480-14012	GROMMET	2				
3	90201-05021	WASHER, PLATE	2				
4	95702-05500	NUT, FLANGE	2				
5	2GB-83519-00	BRACKET, METER	1				
6	90105-06170	BOLT, FLANGE	1				
7	2GB-83530-00	PILOT LIGHT ASSY	1				
8	5GH-83516-00	.BULB (12V-1.7W T6.5)	2				
9	2GB-83755-00	SENSOR, SPEED	1				
10	93105-47007	.OIL SEAL	1				
11	5TJ-8375F-C0	PLATE 2	2				
12	97702-40010	SCREW, TAPPING	2				
13	5TJ-8375E-C0	PLATE 1	1				
14	92012-05008	BOLT, BUTTON HEAD	2				
15	2GB-83595-00	CLAMP	1				
16	90105-06105	BOLT, FLANGE	1				
17	2GB-23591-00	BRACKET 1	1				
18	92012-06012	BOLT, BUTTON HEAD	1				
19	92902-06600	WASHER, PLATE	1				





2GC1110-R420

[illegible]



B291110-P400

[illegible]

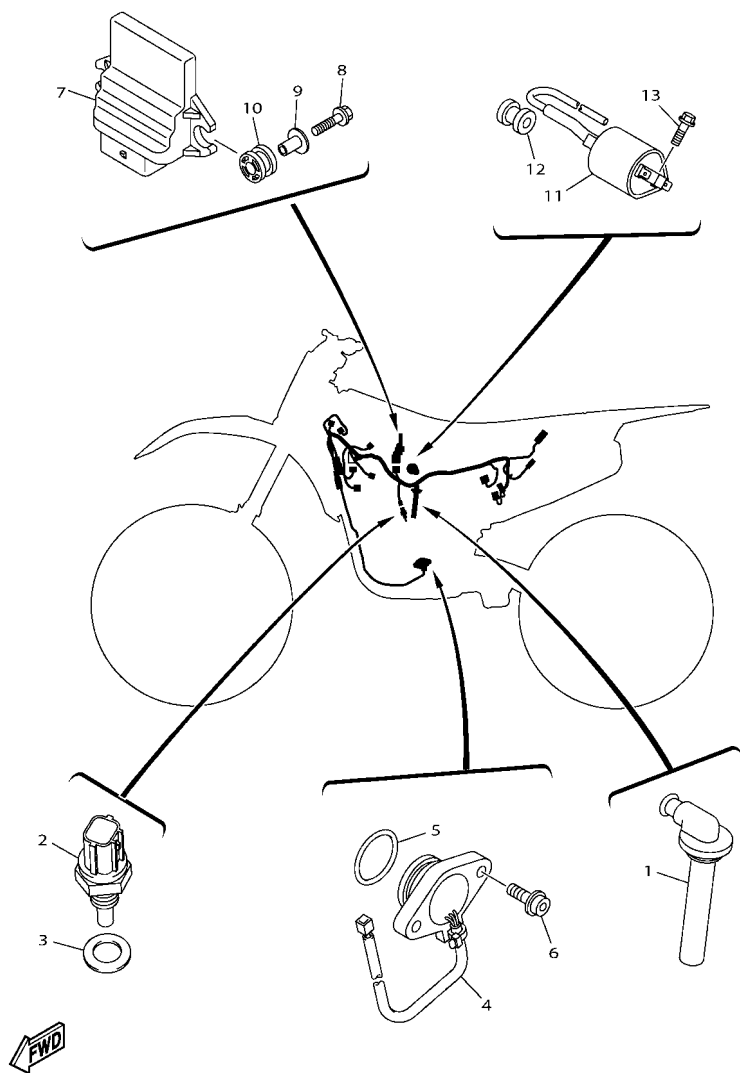
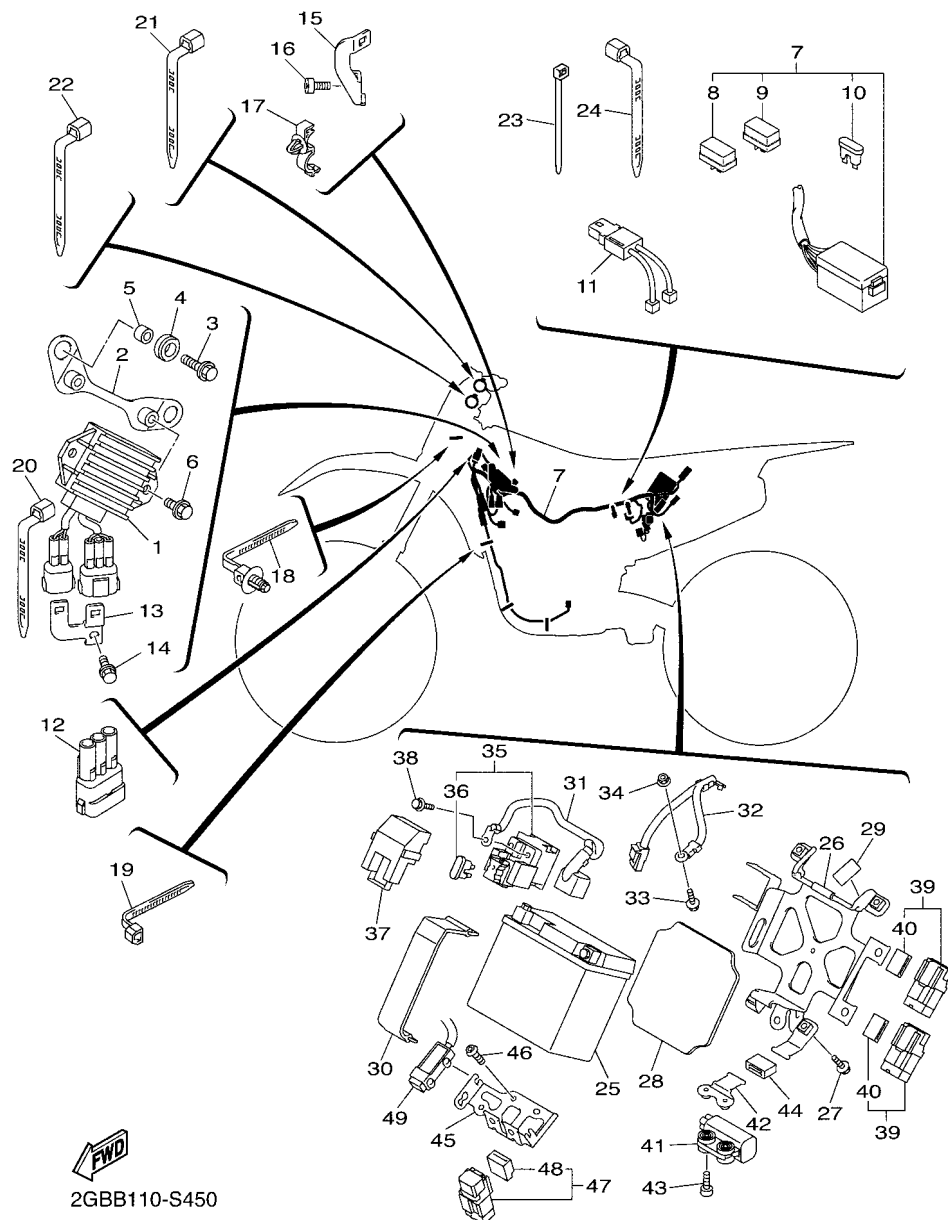


FIG. 43 ELECTRICAL 1

FIG. 44 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
1	2GB-81960-00	RECTIFIER & REGULATOR ASSY	1					
2	1SL-21287-00	BRACKET, REGULATOR	1					
3	90105-06203	BOLT, FLANGE	2					
4	90480-13025	GROMMET	2					
5	90387-066J9	COLLAR	2					
6	90105-06064	BOLT, FLANGE	2					
7	2GB-82590-00	WIRE HARNESS ASSY	1					
8	3WP-81980-00	.DIODE ASSY	2					
9	4WA-81980-00	.DIODE ASSY	1					
10	5JJ-82151-90	.FUSE (5A-BL)	1					
11	1SL-82309-00	WIRE, SUB LEAD	1					
12	33D-82378-00	CONNECTOR	1					
13	1SL-82388-00	PLATE	1					
14	90105-06110	BOLT, FLANGE	1					
15	1SL-82389-00	PLATE 2	1					
16	91380-06012	BOLT	1					
17	90464-17003	CLAMP	1					
18	90464-30009	CLAMP	1					
19	90465-10098	CLAMP	1					
20	90464-13073	CLAMP	1					
21	90464-13077	CLAMP	2					
22	90464-13073	CLAMP	2					
23	1UA-82591-00	BAND	1					
24	90464-32060	CLAMP	1					
25	5TJ-82100-01	BATTERY ASSY (YTZ7S(F))	1					
26	2GB-82128-00	BRACKET, BATTERY	1					
27	90119-06133	BOLT, WITH WASHER	4					



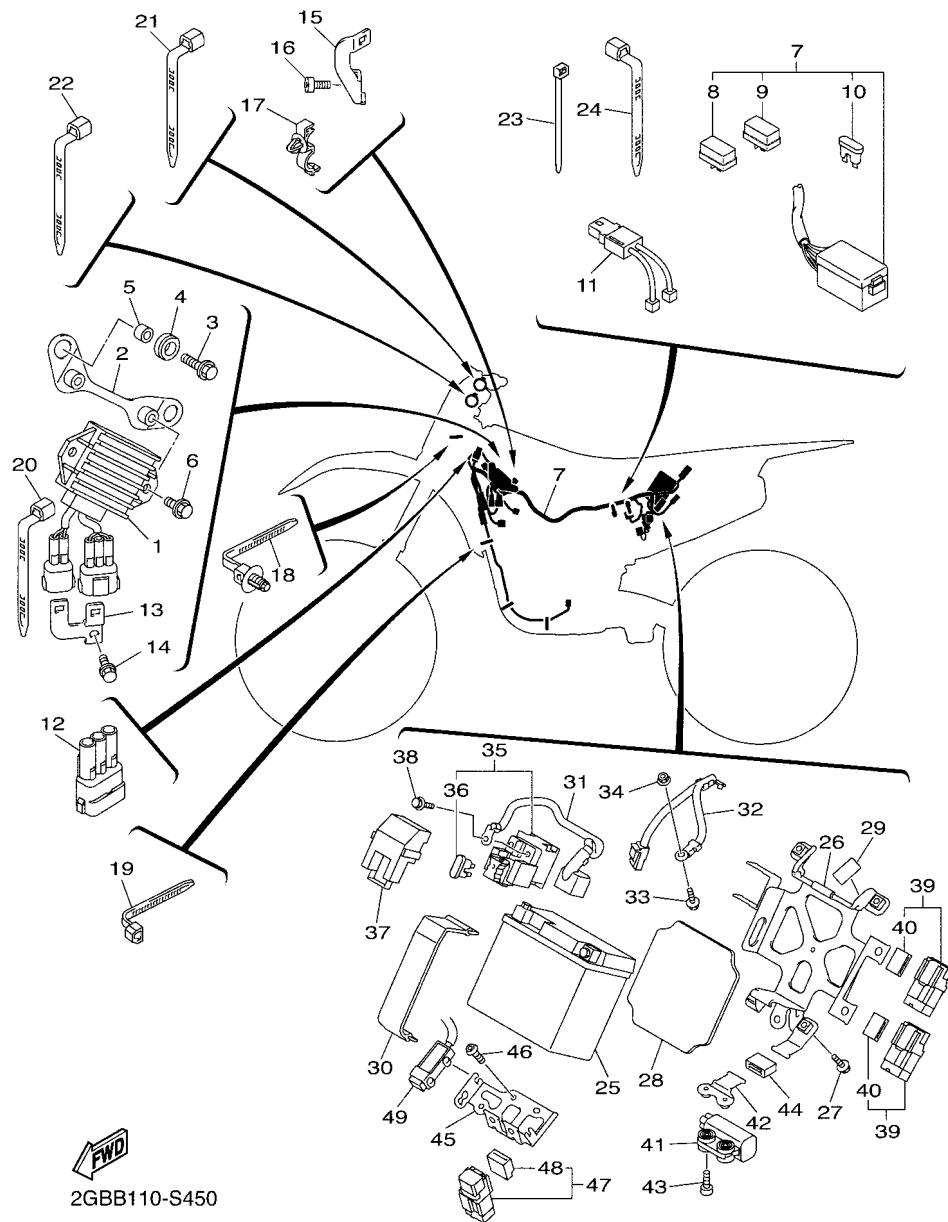


FIG. 44 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
28	2GB-82176-00	DAMPER	1					
29	2GC-21652-00	PROTECTOR	1					
30	8CY-82131-00	BAND, BATTERY	1					
31	2GC-82115-00	WIRE, PLUS LEAD	1					
32	2GC-82116-00	WIRE, MINUS LEAD	1					
33	90105-06064	BOLT, FLANGE	1					
34	95702-06500	NUT, FLANGE	1					
35	2GB-81940-00	STARTER RELAY ASSY (RC19-102B)	1					
36	36Y-82151-00	.FUSE (15A-BLUE)	2					
37	5SL-82119-10	COVER, LEAD WIRE	1					
38	95022-06008	BOLT, FLANGE	2					
39	1ST-81950-00	RELAY ASSY (1ST-00)	2					
40	5JJ-81952-00	.HOLDER, RELAY	1					
41	5VU-82576-01	SENSOR, LEAN ANGLE	1					
42	2GB-85542-00	BRACKET	1					
43	90110-04005	BOLT, HEXAGON SOCKET HEAD	2					
44	2GB-83513-00	DAMPER	1					
45	2GB-8252H-00	PLATE, HOLDER	1					
46	97702-50014	SCREW, TAPPING	2					
47	1TP-81950-00	RELAY ASSY (1TP-00)	2					
48	5EA-81952-00	.HOLDER, RELAY	1					
49	2GB-82718-00	RESISTOR ASSY	1					



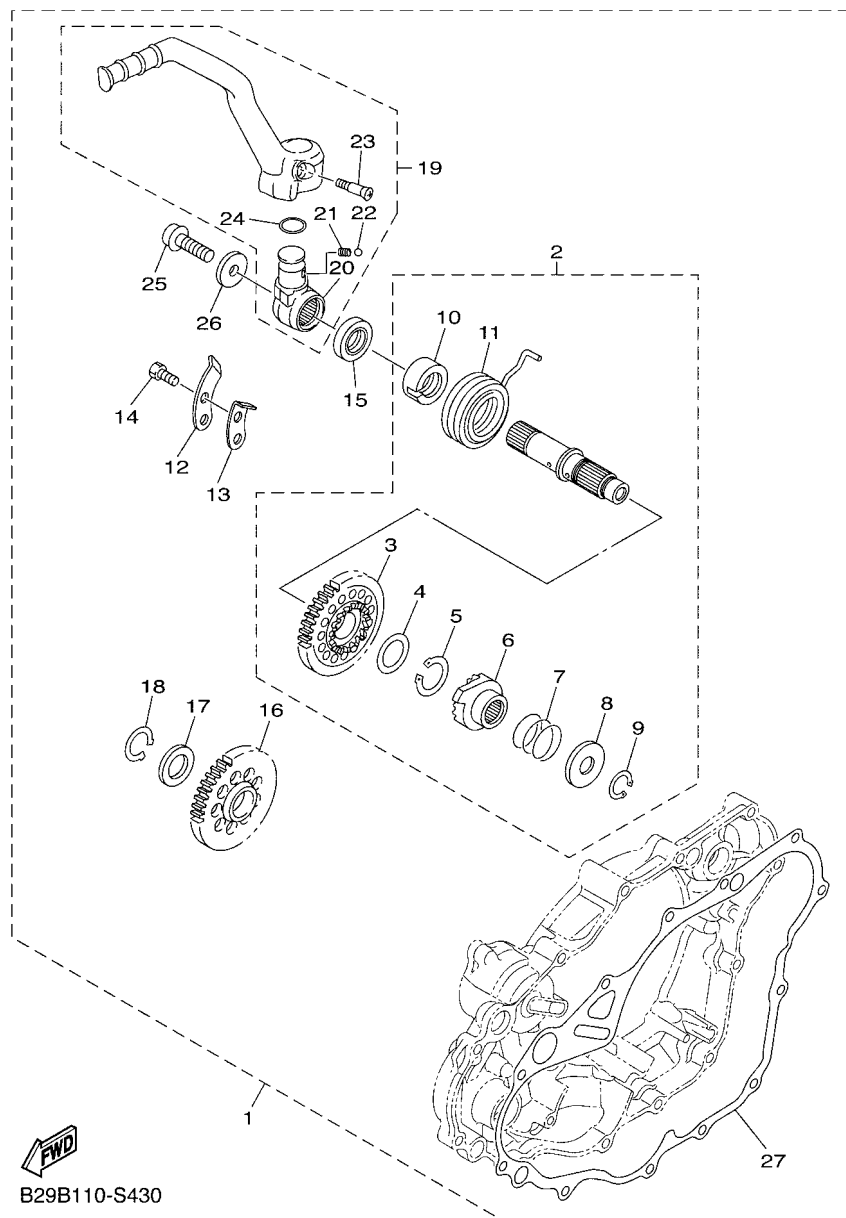


FIG. 46 PARTS OPTION (KICK STARTER)

REF. NO.	PART NO.	DESCRIPTION	2GBH					REMARKS
1	B29-15602-00	KICK STARTER KIT	1					AP
2	1SM-15601-00	.KICK SHAFT ASSY	1					
3	1SM-15641-00	..GEAR, KICK	1					
4	90201-20685	..WASHER, PLATE (T=0.5)	1					
5	93410-20038	..CIRCLIP	1					
6	2S2-15671-00	..WHEEL, RATCHET	1					
7	90501-160A2	..SPRING, COMPRESSION	1					
8	90201-167P7	..WASHER, PLATE	1					
9	99009-16400	..CIRCLIP	1					
10	5NL-15664-00	..GUIDE, SPRING	1					
11	90508-30743	..SPRING, TORSION	1					
12	214-15674-00	..GUIDE, RATCHET WHEEL	1					
13	2NX-15668-00	..STOPPER	1					
14	90101-06044	..BOLT	2					
15	93102-18278	..OIL SEAL	1					
16	1SM-15651-00	..GEAR, KICK IDLE	1					
17	90201-177G4	..WASHER, PLATE	1					
18	99009-17400	..CIRCLIP	1					
19	1SM-15620-00	..KICK CRANK ASSY	1					
20	1SM-15621-00	..BOSS, KICK CRANK	1					
21	90501-147A5	..SPRING, COMPRESSION	1					
22	93507-32009	..BALL	1					
23	90151-06045	..SCREW, COUNTERSUNK	1					
24	93210-17570	..O-RING	1					
25	90110-08051	..BOLT, HEXAGON SOCKET HEAD	1					
26	90201-08048	..WASHER, PLATE	1					
27	1SM-15462-00	..GASKET, CRANKCASE COVER 3	1					

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
1SM-11101-19	1 - 1	3LD-12168-H1	3 - 14	5D3-13440-02	8 - 1	5VY-14747-00	12 - 15	1SM-16356-00	16 - 20	2GB-21447-00	20 - 2
2GB-11126-00	11 - 3	3LD-12168-K1	3 - 14	1SL-13447-00	8 - 2	5PX-14755-00	12 - 8	1SM-16357-00	16 - 25	17D-21448-00	20 - 3
3D7-11133-10	1 - 3	3LD-12168-M1	3 - 14	1SL-13447-00	10 - 7	5TJ-14780-00	12 - 20	2GB-16371-00	16 - 7	1DX-2147A-00	20 - 34
5TA-11134-10	1 - 2	3LD-12168-R1	3 - 14	1SM-13597-10	9 - 1	5TJ-14784-00	12 - 21	B29-16381-00	16 - 26	1DX-21485-01	20 - 37
2GB-11166-00	11 - 1	3LD-12168-U1	3 - 14	2GB-13750-00	10 - 1	1SM-14788-00	12 - 12	1SM-16383-00	16 - 13	17D-21511-50	21 - 1
2GB-11167-00	11 - 2	3LD-12168-W1	3 - 14	1SM-13761-00	10 - 12	5TJ-14799-00	12 - 24	B29-17121-00	17 - 12	4XL-2153A-10	26 - 56
1SM-11181-00	1 - 11	3LD-12168-Y1	3 - 14	33D-13907-01	27 - 15	1SM-15100-29	13 - 1	B29-17131-00	17 - 9		26 - 58
1SM-11190-19	1 - 17	3LD-12169-11	3 - 14	1SM-13938-00	10 - 2	1SM-15138-00	13 - 2	2GB-17151-00	17 - 10	2GB-21610-01	21 - 5
1SM-11193-00	1 - 21	3LD-12169-31	3 - 14	1SM-13971-01	27 - 19	1SM-15155-10	13 - 4	2GB-17161-00	17 - 6	5XE-21635-10	21 - 6
1SM-11194-00	1 - 20	3LD-12169-50	3 - 14	3TJ-14137-40	10 - 10	2GB-15199-00	14 - 16	2GB-17211-00	17 - 25	3D7-21642-00	21 - 11
5UM-1119E-00	1 - 19	3LD-12169-70	3 - 14	1SM-14147-00	10 - 13	3Y6-15361-00	14 - 8	B29-17221-00	17 - 16	2GC-21652-00	44 - 29
1SM-11311-00	1 - 22	3LD-12169-90	3 - 14	1SL-14171-00	10 - 4	3Y1-15363-10	14 - 6	B29-17231-00	17 - 20	1SL-21710-00	22 - 1
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B29-11400-00	2 - 1	3LD-12169-G0	3 - 14	1DX-14216-00	10 - 9	18P-15383-00	13 - 18	2GB-17251-00	17 - 19	2GB-2171E-00	20 - 45
B29-11412-00	2 - 2	3LD-12169-J0	3 - 14	1SL-14293-00	9 - 4	1SM-15388-00	13 - 22	2GB-17261-00	17 - 24	2GB-2171X-00	20 - 50
B29-11422-00	2 - 3	3LD-12169-L0	3 - 14	33D-14325-00	10 - 5	2GB-15411-10	14 - 1	2GB-17411-00	17 - 5	2GB-21720-10	22 - 8
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1SM-11455-10	2 - 10	3LD-12169-T0	3 - 14	1SL-14411-00	9 - 7	1SL-15421-00	13 - 15	1SL-17466-00	13 - 16	1SL-2172F-00	22 - 32
1SM-11464-00	2 - 18	B29-12170-00	4 - 1	1SL-14412-01	9 - 27	1SM-15431-00	14 - 18	2GB-18101-00	19 - 10	1SM-21730-00	22 - 16
1SM-11531-00	2 - 13	B29-12180-00	4 - 2	5TJ-14419-00	9 - 26	1SL-15441-00	13 - 13	1SM-18110-00	19 - 14	1SM-21740-00	22 - 22
1SM-11536-00	2 - 9	5TA-12210-10	4 - 4	1SL-14422-00	9 - 17	1SM-15451-00	14 - 9	1SL-18122-00	19 - 3	1DX-21746-01	22 - 13
1SM-11603-00	2 - 23	4FM-12213-00	4 - 7	2GB-14425-00	9 - 40	1SM-15453-00	14 - 26	2GB-18140-10	18 - 12	1SL-21748-00	22 - 20
1SM-11631-10	2 - 22	5EL-12214-00	4 - 5	2GB-14426-00	9 - 41	1SM-15462-00	14 - 22	1SL-18172-00	19 - 8		22 - 26
1SM-11633-20	2 - 24	5EL-12228-00	4 - 6	1SL-14428-00	9 - 13		46 - 27	3XJ-18173-10	19 - 2	17D-21749-00	22 - 17
1SM-11651-20	2 - 6	1SL-12233-00	4 - 12	2GB-1442G-00	9 - 42	5TJ-1549B-40	14 - 13	33D-18175-00	18 - 15		22 - 23
1SM-11681-00	2 - 4	5BE-12241-00	1 - 18	1SL-14437-01	9 - 31	2GB-15515-00	15 - 6	3XJ-18178-00	19 - 4	5BE-21749-00	21 - 7
1SM-116A0-10	2 - 21	1SM-12251-00	4 - 10	1SL-1443A-01	9 - 32	5TJ-15517-00	15 - 5	3XJ-18182-00	19 - 5		22 - 10
1SM-12111-10	3 - 1	1SM-12252-10	4 - 11	1SL-14442-00	9 - 24	4GY-15521-00	15 - 4	3XJ-18184-00	19 - 7	5TA-21749-00	22 - 3
1SM-12113-10	3 - 6	2GB-12405-00	6 - 9	1SL-14451-00	9 - 11	5TJ-15560-20	15 - 1	2GB-18185-00	19 - 1		22 - 11
1SM-12114-10	3 - 7	1SL-1240A-00	6 - 7	1SL-14452-00	9 - 28	5TJ-15590-00	15 - 7	2GB-18511-00	18 - 6	5TJ-21757-00	9 - 39
1SM-12116-00	3 - 4	33D-12422-00	5 - 10	B29-14453-00	9 - 8	1SM-15601-00	46 - 2	2GB-18512-00	18 - 7	1SL-2175C-00	9 - 44
1SM-12117-00	3 - 8	33D-12427-00	5 - 11	1SL-14457-00	9 - 29	B29-15602-00	46 - 1	2GB-18513-00	18 - 8	5FK-2175C-30	21 - 13
1AA-12118-00	3 - 10	1SM-12446-00	6 - 4	1SL-14458-00	9 - 12	1SM-15620-00	46 - 19	1SL-18531-00	18 - 9	1SL-2176M-00	22 - 4
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	17 - 28		14 - 12								
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